

A feasibility study for the prediction of the technological quality of ham with NIR spectroscopy

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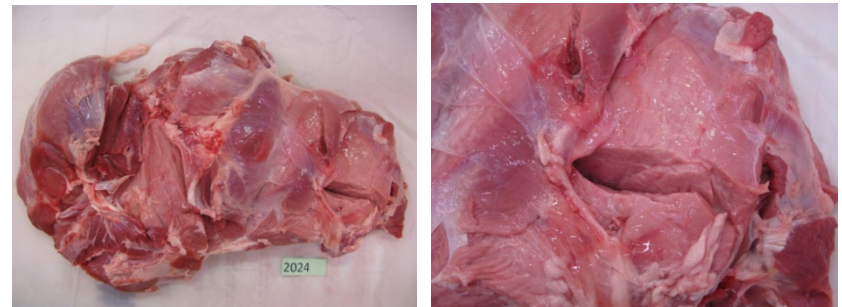
■ Introduction:

- Muscle quality is a key factor in the French cooked ham industry: no phosphate and carraghenan allowed in the « Jambon cuit supérieur » process
- Cooking yield is controlled by measuring the *Semimembranosus* ultimate pH

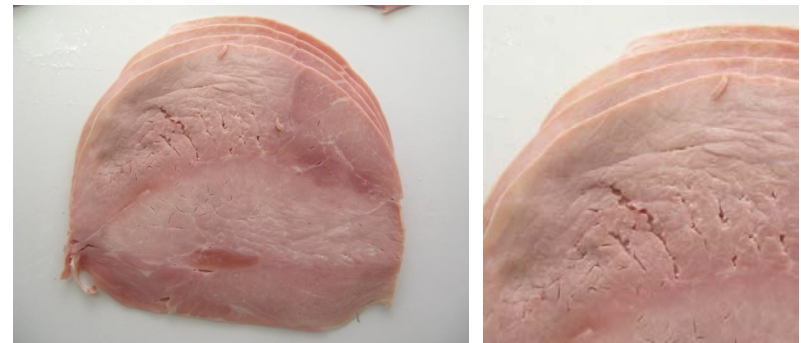
pH24 / cooking yield corr. r =	publication
0.70	Gueblez <i>et al.</i> (1990)
0.84	Alviset <i>et al.</i> (1995)
0.79	Vautier <i>et al.</i> (2011)

■ Introduction:

- Ultimate pH - one of the best indicators for the « PSE-like zone » defect risk level (Vautier *et al.*, 2008)



- This defect increases the rate of « paste-like » structure on slices of cooked ham



■ Introduction:

■ Ultimate pH measurement is difficult in industrial conditions:

- rate of production lines
- calibration stability
- versatile environment
- maintenance (electrodes)



■ Nowadays, processed meat industry need a more accurate technique to predict process yields

■ Introduction:

■ Visible + NIR spectroscopy appears as a dedicated alternative for meat quality prediction:

■ Some interesting work on **drip loss**

(Savenije *et al.*, 2006; $r = 0,58$)

■ Visible spectroscopy produced satisfying cross validation results for **cooking yield** prediction

(Vautier *et al.*, 2011)

■ Spectrum collection frequency **up to 600/hour**

■ Low effect of industrial environment on NIRS device (contact probes)

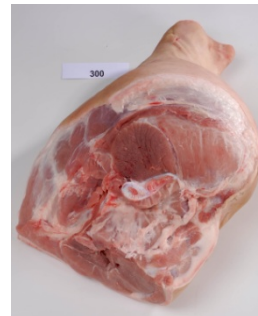


■ Objectives:

- To confirm the precision of NIRS prediction of the **cooking loss** and **PSE-like zones**

- External validation data set

- To explore multiple **muscle/probe** couples for bone-in and deboned pork hams



■ Materials and methods:

■ Sampling:

- **110** individual cooked hams
- “**Jambon Cuit Supérieur**”
- Processing performed following **industrial standards** and materials

■ 2 data sets:

- **Calibration** data set (**n= 74**)
 - ↳ PLS regression determined by cross validation
- **External validation** data set (**n=36**)

■ Materials and methods:

■ Spectrometer:

- **ASDI labspec5000** device
- Spectrum range used: between **350** and **1800nm**
- **2 contact probes**



Labspec5000



*Insertion probe
(two ways optical path)*



Surface probe

■ Materials and methods:

■ Raw material = deboned hams



Semitendinosus

*R.Femoris
+ Vastus*

Biceps Femoris

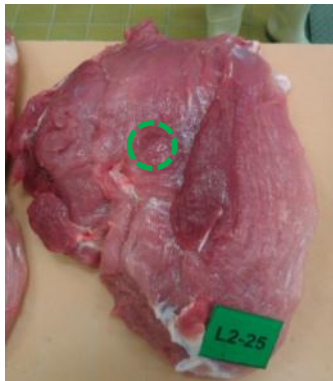
*Semimembranosus
+ Adductor*

Gluteus Medius

■ Materials and methods:

■ NIRS measurements:

■ *Semimembranosus* (SM)



Surface probe
-
Internal surface



Insertion probe
-
*Muscle inside,
2cm from the internal
surface*

Materials and methods:

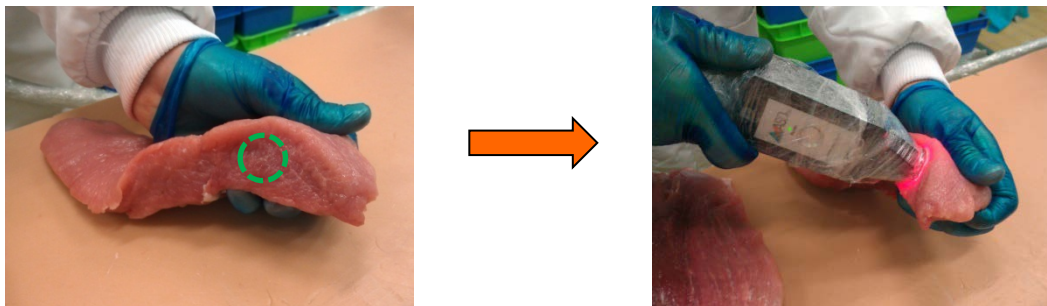
NIRS measurements:

Semitendinosus (ST)



Surface probe
-
Internal surface

Gluteus Medius (GM)

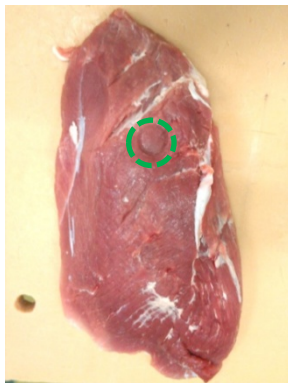


Surface probe
-
Muscle section

Materials and methods:

NIRS measurements:

Biceps Femoris (BF)



Surface probe
-
Internal surface

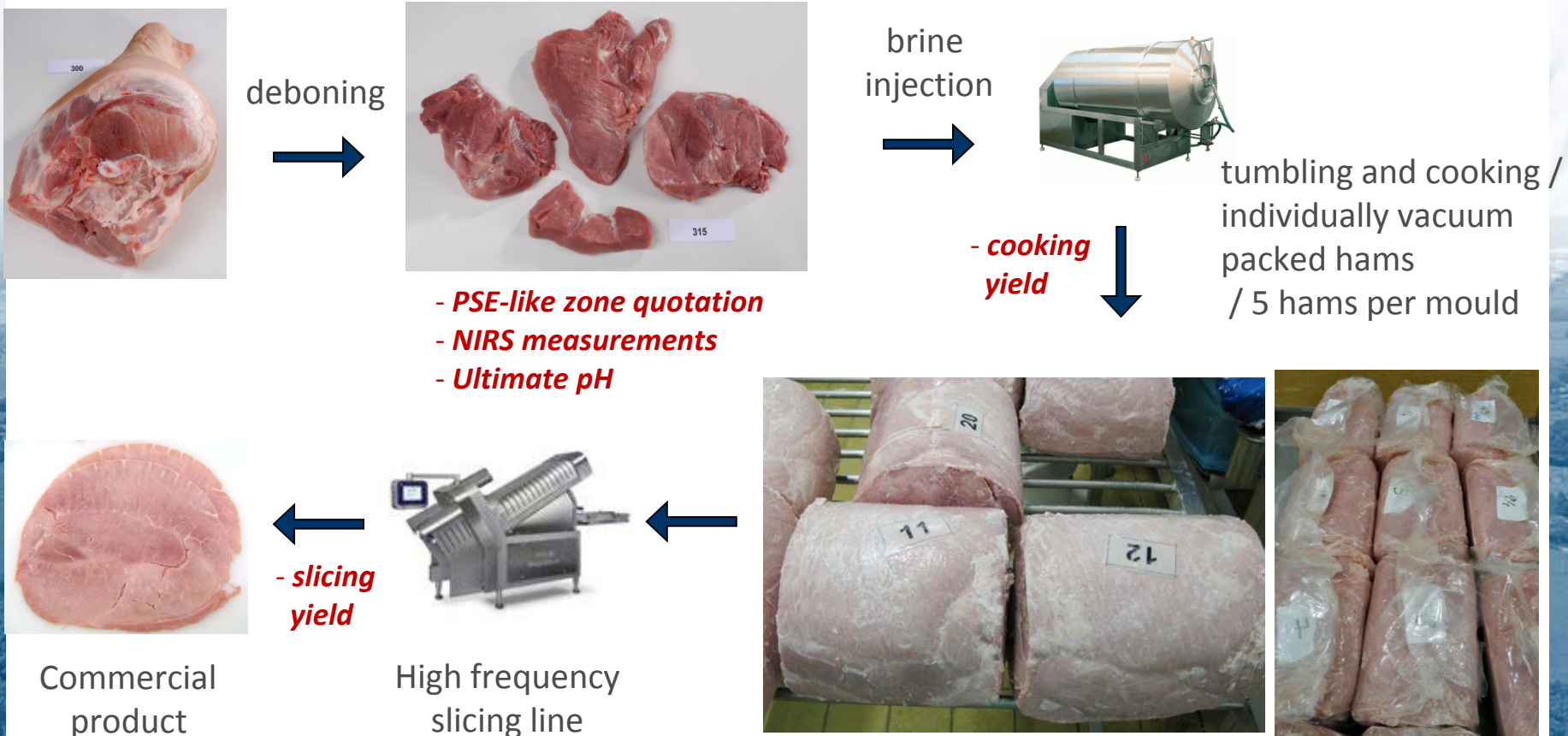
Vastus Lateralis (VL)



Surface probe
-
External surface

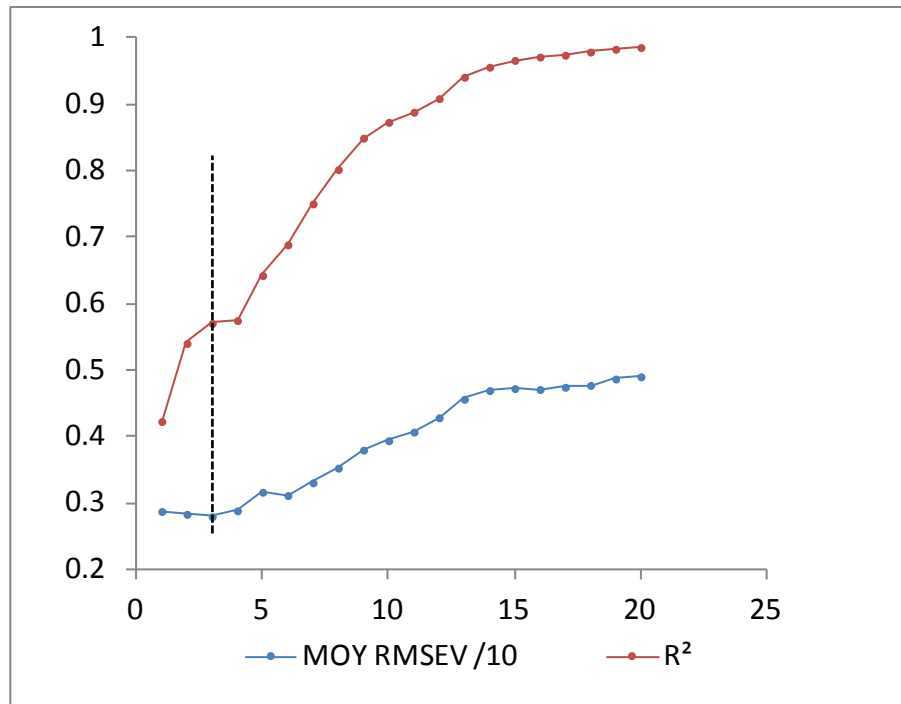
Materials and methods:

Ham processing with individual traceability:



■ Results for cooking yield prediction:

■ 1 – *Gluteus Medius* calibration



(n = 74)

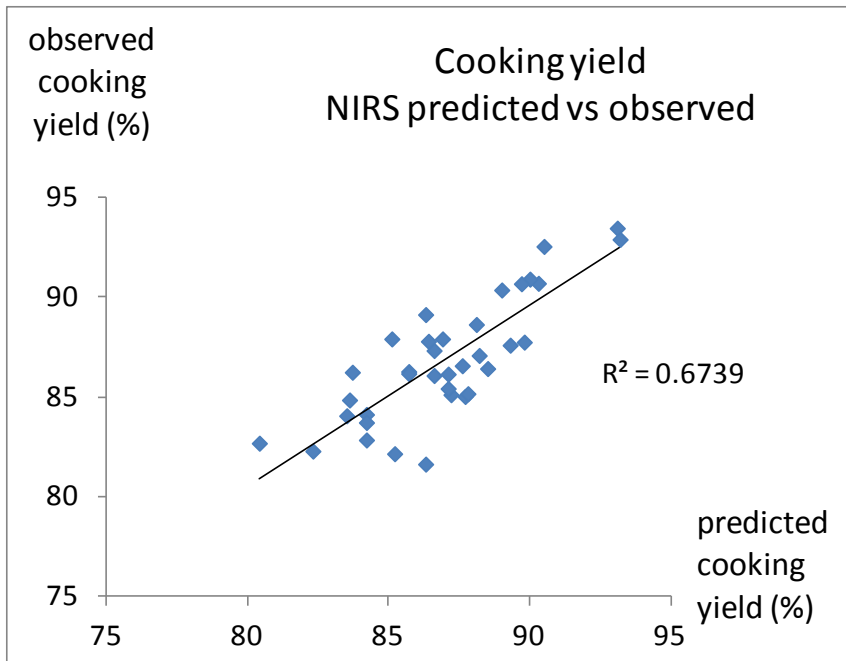


Cross validation (1/3)		Calibration (3/3)
Rmsev min.	Nb PLS factors	R ²
2.80	3	0.57

■ Results for cooking yield prediction:

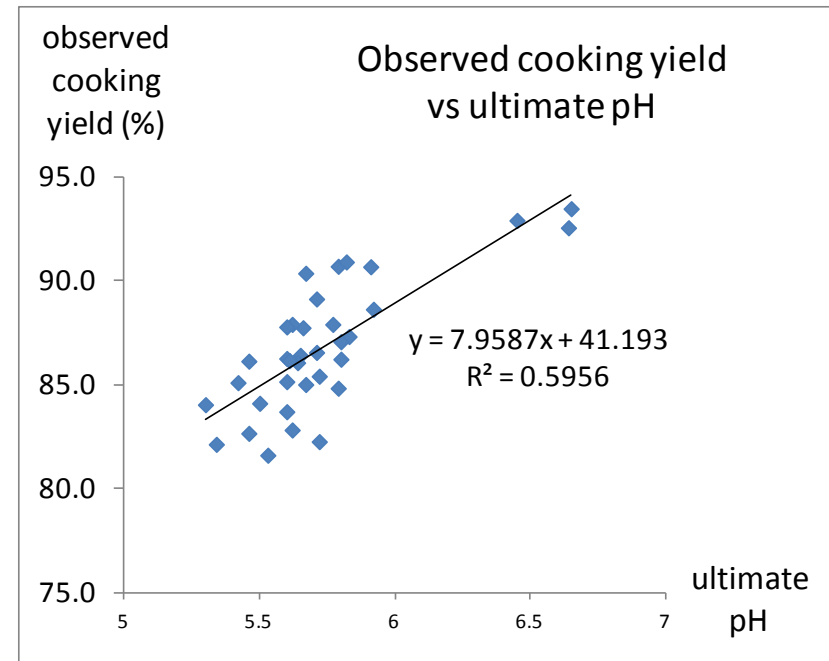
■ 1 – *Gluteus Medius* external validation

(n = 36)



r = 0.82 / error = 1.62

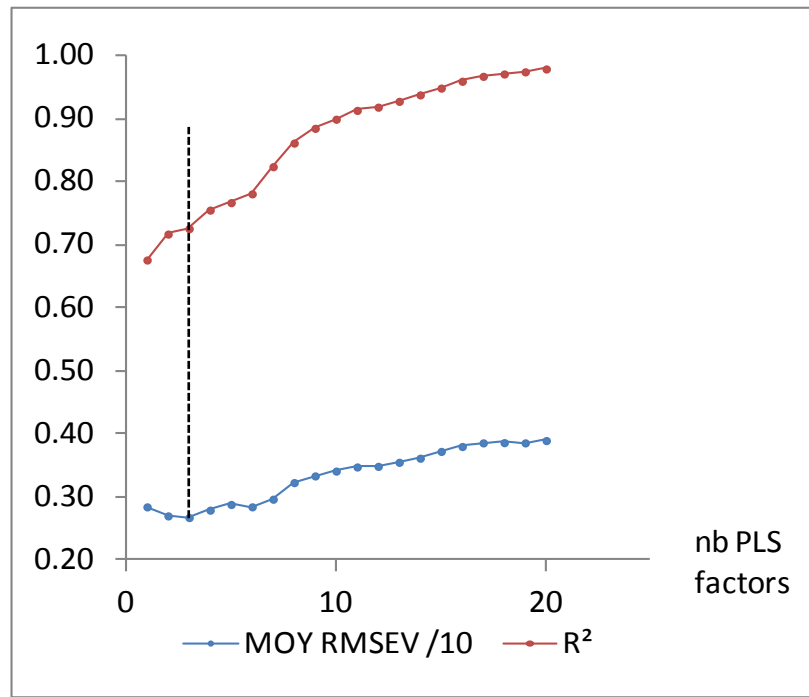
(n = 36)



r = 0.77 / error = 1.53

■ Results for cooking yield prediction:

■ 2 – *Semimembranosus* calibration



Surface probe

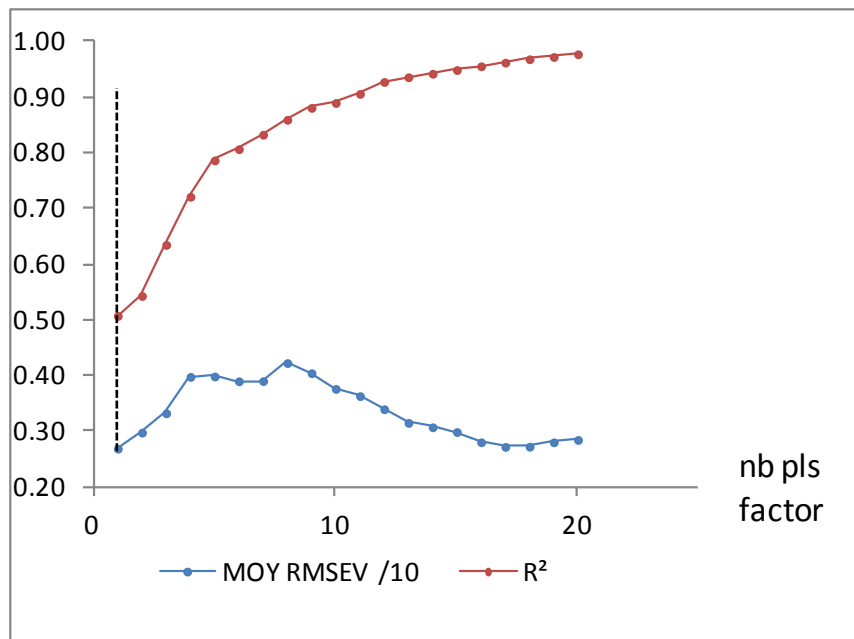
(n = 74)



Cross validation (1/3)		Calibration (3/3)
Rmsev min.	Nb PLS factors	R ²
2.68	3	0.73

■ Results for cooking yield prediction:

■ 2 – *Semimembranosus* calibration



insertion probe

(n = 74)

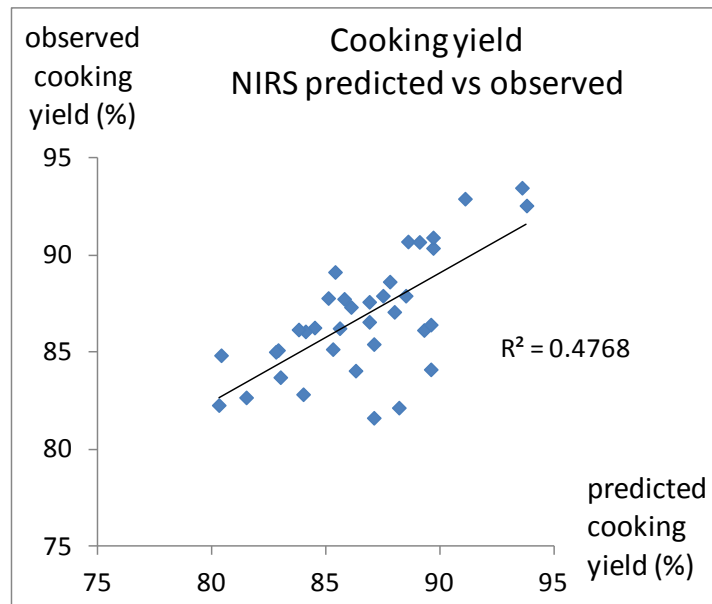


	Cross validation (1/3)	Calibration (3/3)
Rmsev min.	Nb PLS factors	R ²
2.69	1	0.51

■ Results for cooking yield prediction:

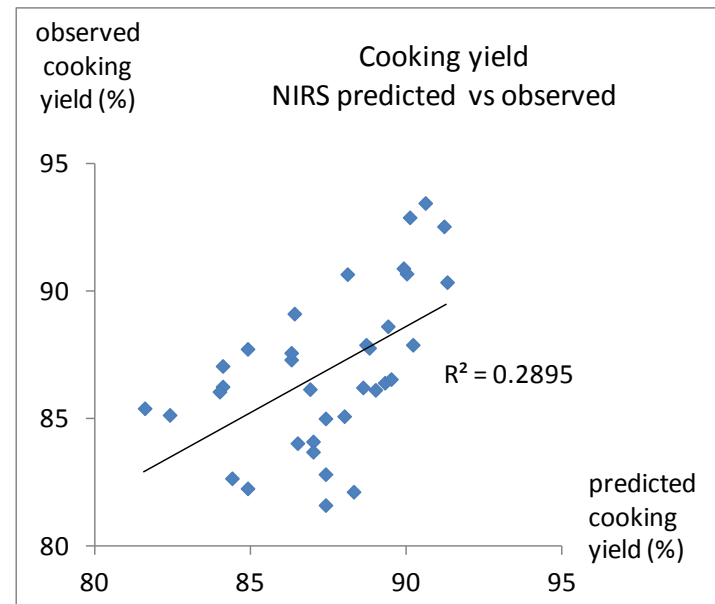
■ 2 – *Semimembranosus* external validation

Surface probe



$r = 0.69$ / error = 2.37

Insertion probe



$r = 0.54$ / error = 2.11

■ Results for cooking yield prediction:

■ 3 – Other muscles external validation

Probe	Muscle	External validation (n=36)	
		NIRS predicted / observed cooking yield (r =)	Error
Surface probe	<i>Vastus Lateralis</i>	0.60	1.87
	<i>Biceps Femoris</i>	0.53	1.94
	<i>Semitendinosus</i> (internal surface)	0.55	1.88
	<i>Semitendinosus</i> (external surface)	0.28	2.64



■ Results for PSE-like zones classification:



- Only presence/absence classification was used (IFIP scale shows 4 grades)
- Same PLS procedure as for cooking yield but based on discriminant analysis

■ Results for PSE-like zones classification:

■ External validation results

Probe	Muscle	External validation (n=50)	
		Correctly classified (%)	% false positive/ % false negative
Surface	<i>Gluteus Medius</i>	60	77 / 23
	<i>Semimembranosus</i> (internal surface)	84	57 / 43
Insertion	<i>Semimembranosus</i> (muscle inside)	77	65 / 35
			

■ Conclusions:

■ 1 – Cooking yield prediction

- Best results for:

contact probe / *Gluteus Medius*

external validation: **$r=0.82$** / error=**1.62**
(*cooking yield standard deviation=3.6*)

- Availability on **deboned** and **bone in** hams

■ Conclusions:

■ 2 – PSE-like zone classification

- Efficient on *Semimembranosus* only
- Best results with the **contact probe**

84% correct classification

vs

77% (insertion probe)

Thank you for your attention