

Environmental impact of Italian dairy industry: case of Asiago PDO cheese



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**10 - Young train session –
Dairy innovative research and extension**

Warsaw, August 31st 2015

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EU Dairy Sector

Economic -social values

*110 billion €

*12,000 dairy plants

*300,000 workers

*9.93 million cheese

*181 PDO cheese

*787,500 tons cheese export

Environmental impacts

4-10% of total EU impacts^a

36-41% of impacts from EU food consumption^b

*(Assolatte, 2014)

^a(Tukker et al., 2006)
^b(Weidema et al., 2008)



LCA: Life Cycle Assessment

ISO 14040-14044



EU-28

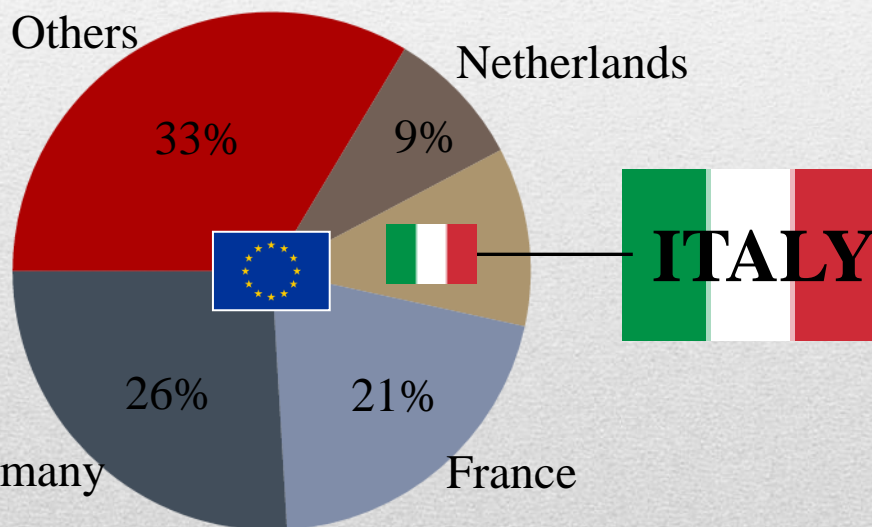


2014

Milk: 76,613,000 tons^d

Cheese: 8,858,720 tons^d

- 1° World Cheese Producer (57%)^e -



- 3° EU cheese producer: 11%^d
- 4° World Producer: 6%^e -
- 1 million tons cheese^a
- 50% PDO cheese^b
- 48 PDO cheese^c
- Dairy Industry 11% revenue from Italian food sector^a



^a(Assolatte, 2015), ^b(IDF, 2012), ^c(Mipaaf, 2015), ^d(Clal, 2014), ^e(FAOSTAT, 2013)

Scope:

➤ **Enviromental impacts of Asiago PDO cheese**



- **Asiago 4° IT PDO cheese __21,458 tons^d**
 - **Cow's milk**
 - **North East Italy**

- *LCA from cradle to dairy plant gate*
- *34 Dairy farms analyzed*
- **1 Dairy plant** (Soligo Dairy Cooperative)
- *2013: annual data collection*



• **Focusing on Dairy Plant emissions**

• **Allocation scenario analysis**

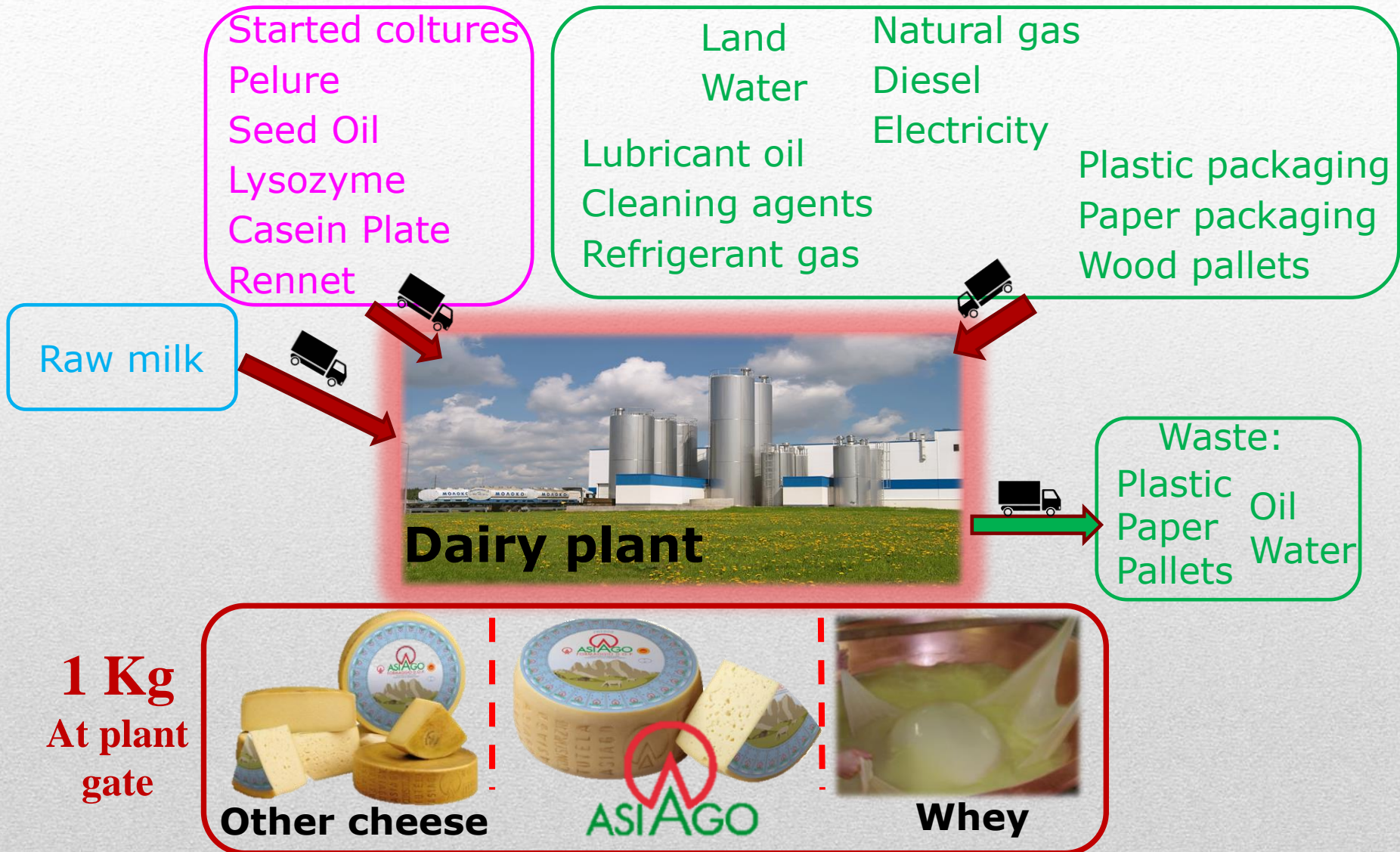


^d(Clal, 2014)

LC Inventory 1



...From farm gate to plant gate



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Allocation

^a(Kim et al., 2013)
^b(Berlin, 2002)

Milk solids^a: raw milk

Plant information^a: other cheese ingredients

Economic revenue^b: plant material flows and waste

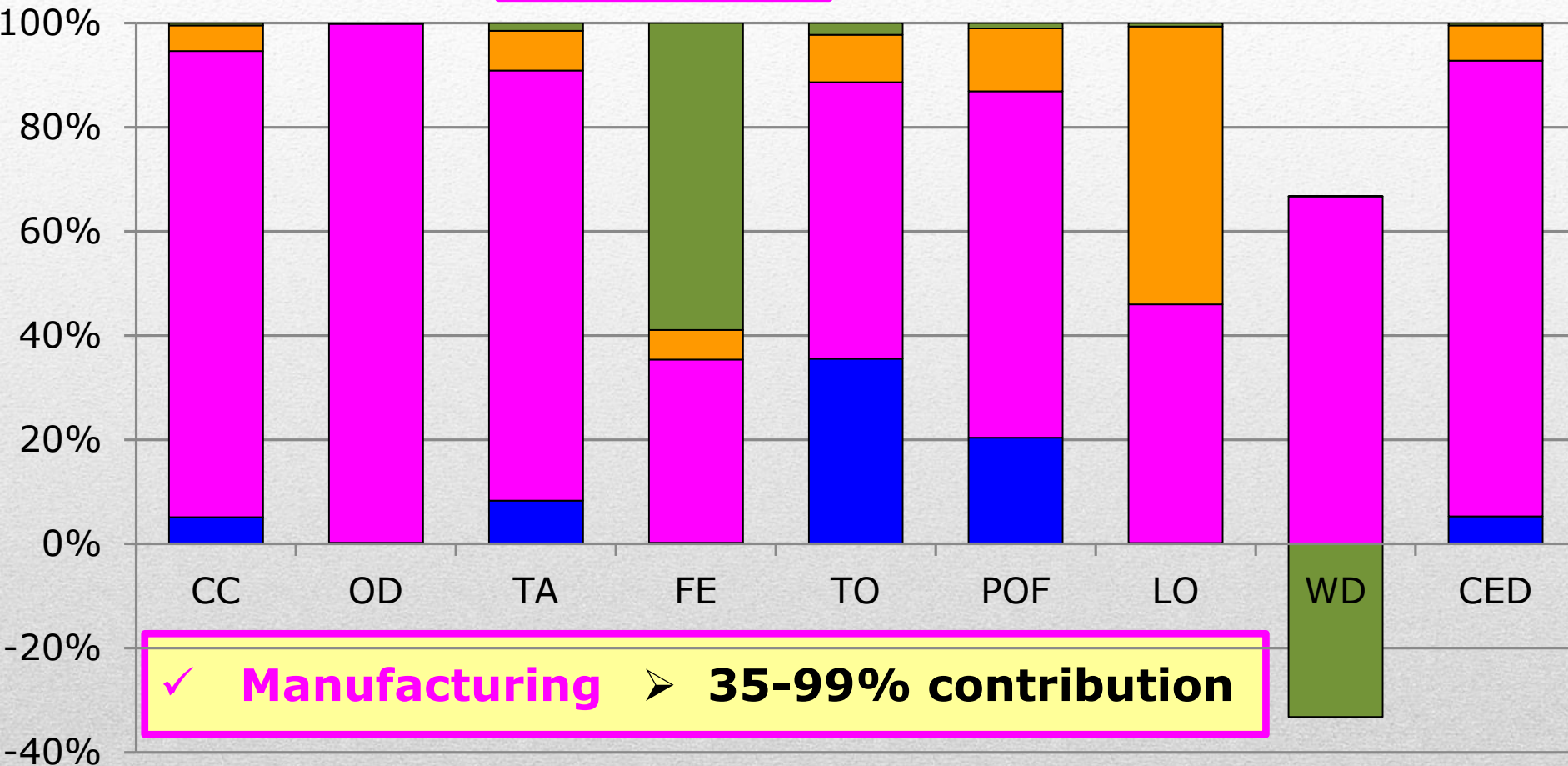
1 Kg

At plant gate



"Farm Gate to Plant Gate"

■ Raw milk transport
 ■ Manufacturing
 ■ Packaging
 ■ Waste management



✓ **Manufacturing** ➤ **35-99% contribution**

CC: Climate Change - **OD:** Ozone Depletion - **TA:** Terrestrial Acidification - **FE:** Freshwater Eutrophication
TO: Toxicity (human-terrestrial-aquatic) - **POF:** Photochemical Oxidant Formation - **LO:** Land Occupation (agricultural-urban) - **WD:** Water Depletion - **CED:** Cumulative Energy Demand (nonrenewable-renewable)

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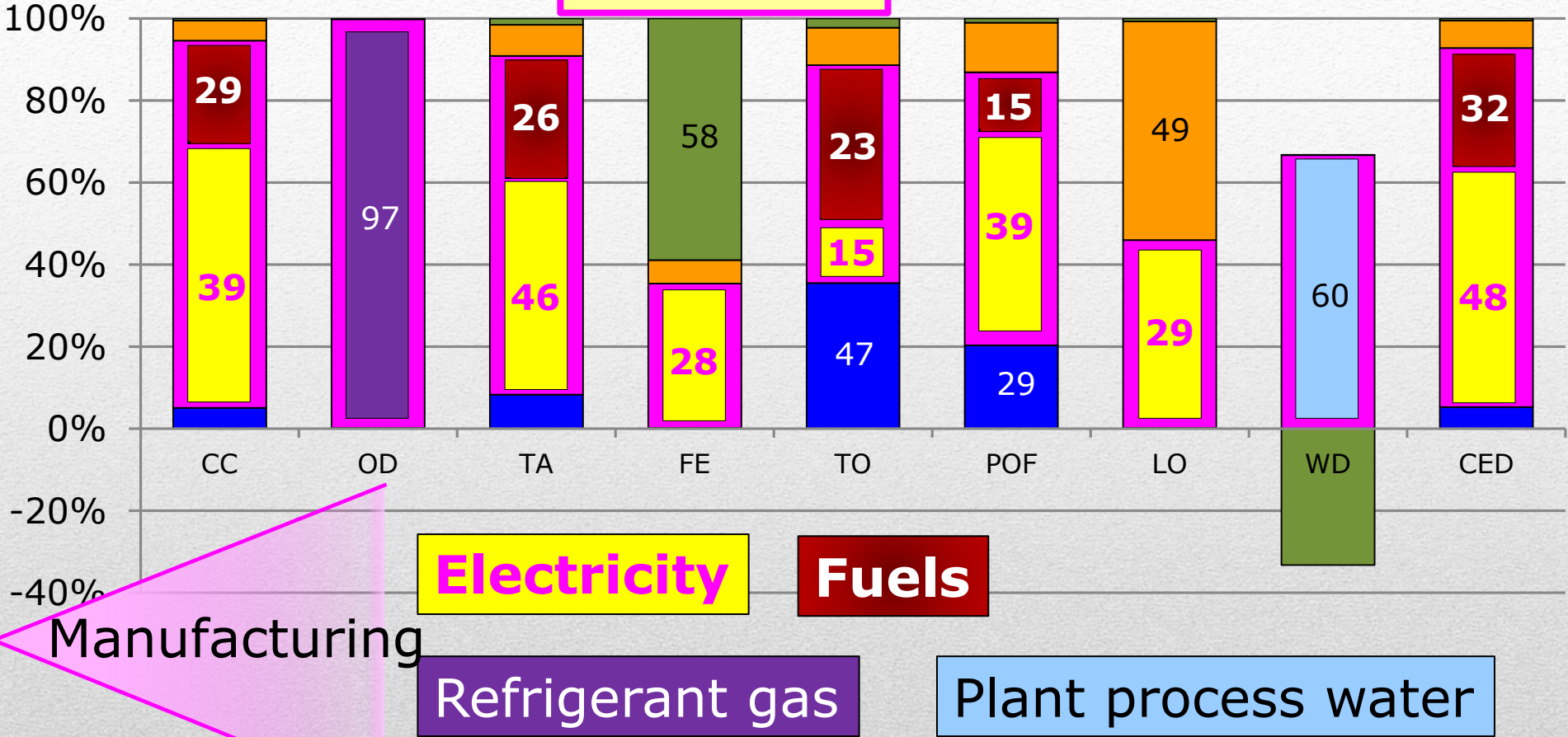
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Interpretation 1



Main Plant Emissions drivers

■ Raw milk transport ■ Manufacturing ■ Packaging ■ Waste management



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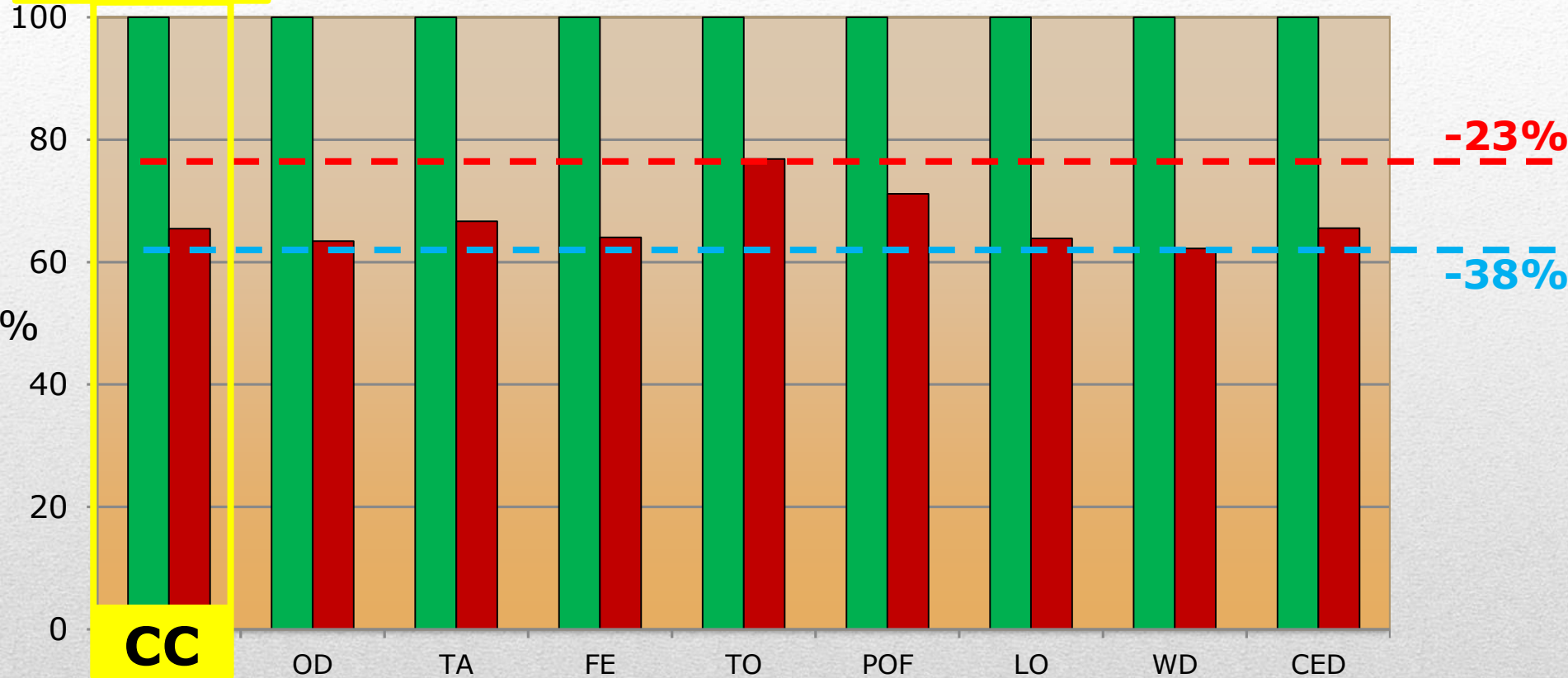
Interpretation 2



kg CO₂eq
kg Asiago

Farm gate to plant gate_ Allocation

■ Economic vs Milk Solids ■



E: 1.33 to MS: 0.87

% Emiss	Asiago	Other Cheese	Liquid Whey
Economic	67	31	2
Milk solids	43	16	41

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LCA valid tool

Methodology



Final result comparison



Allocation

✓ Energy sector improvements

✓ Packaging

Impacts

✓ Transport

✓ Whey and wastewater management

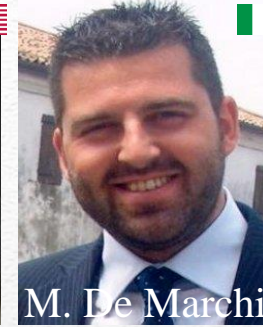
➤ Whole LCA (*from cradle to grave*)

Future

➤ LCA on PDO cheese: Added value



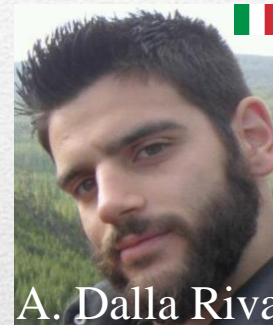
G. Thoma



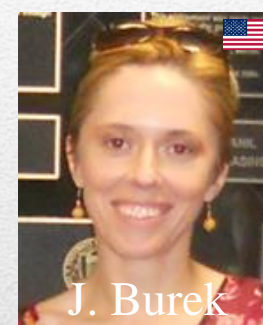
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Local dairy farmers and Soligo Cooperative Dairy Factory.

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APPENDIX

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❖ System boundaries and inventory

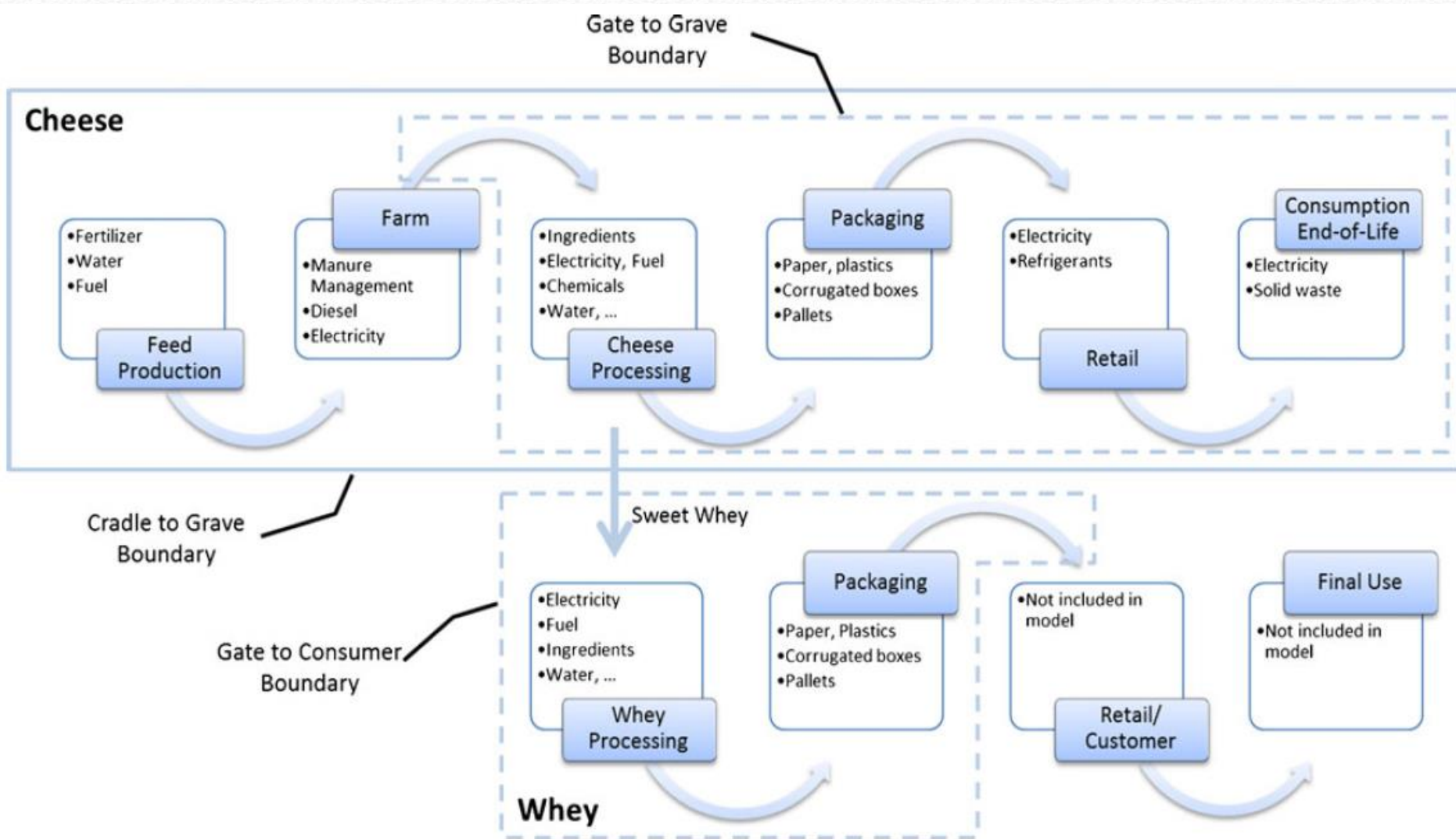
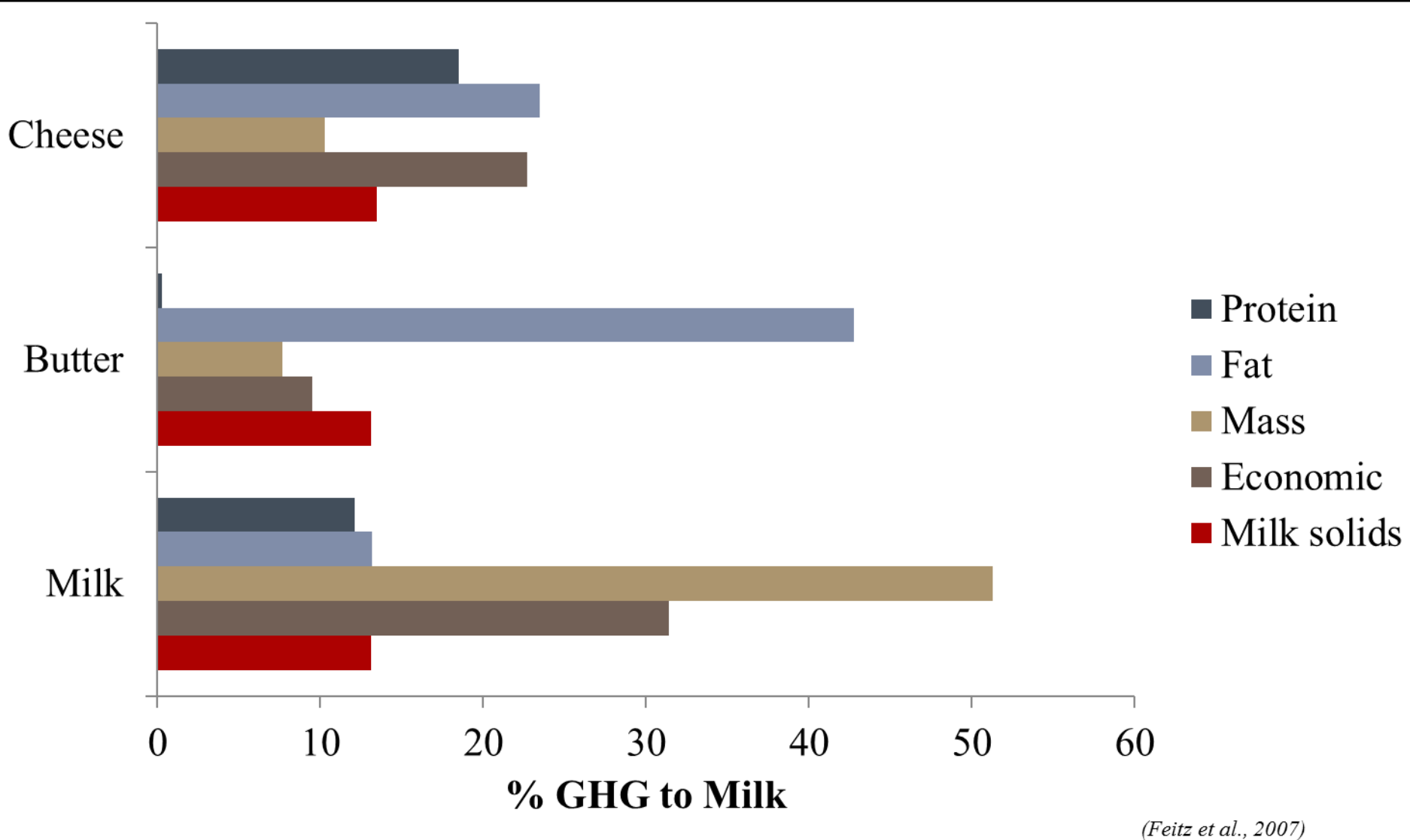


Fig. 1 Flow diagram depicting cheese and whey unit processes/operations, applicable to both cheddar and mozzarella processes. Note that the curved arrows represent a transport operation

Kim et al., 2013

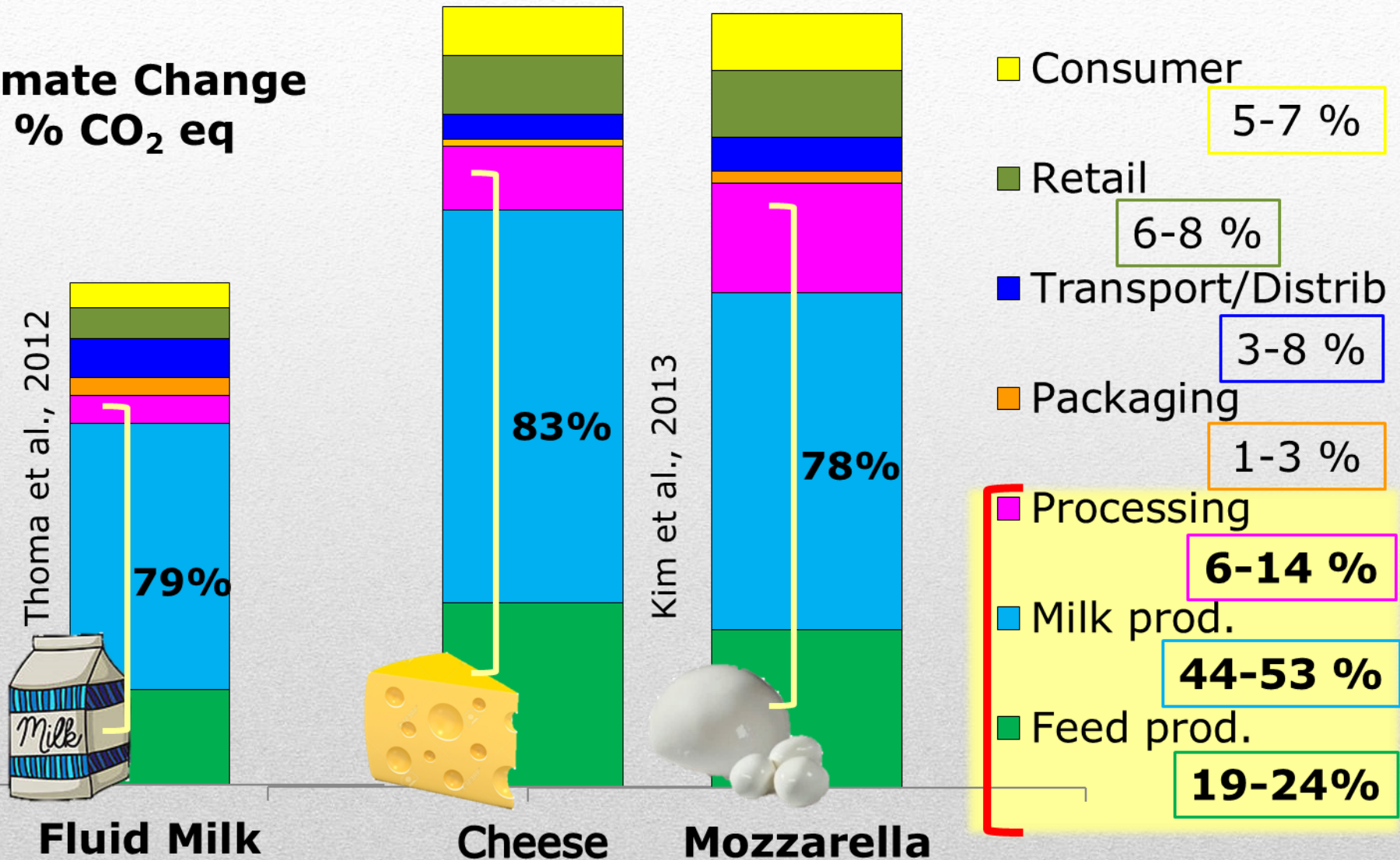
❖ Different allocation methods



(Feitz et al., 2007)

❖ Dairy Products

Climate Change % CO₂ eq



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Impact categories	Unit	EM	MS	EM	MS
CC	kg CO ₂ eq	10.14	9.68	1.33	0.87
OD	kg CFC-11 eq	5.75E-06	3.80E-06	5.34E-06	3.39E-06
TA	kg SO ₂ eq	0.07	6.75E-02	4.25E-03	2.83E-03
FE	kg P eq	8.13E-04	8.00E-04	3.57E-05	2.28E-05
TO	kg 1,4-DB eq	0.54	0.53	0.08	0.06
POF	kg NMVOC	2.12E-02	2.05E-02	2.69E-03	1.91E-03
LO	m ² a	8.09	8.07	0.07	0.05
WD	m ³	2.35E+00	2.34	0.02	0.01
CED	MJ	70.23	63.34	20.00	13.11

EM= Economic Alloc, MS= Milk Solids Alloc, CC: Climate Change, OD: Ozone Depletion, TA: Terrestrial Acidification, FE: Freshwater Eutrophication, TO: Toxicity (sum of human-terrestrial-freshwater-marine toxicity), POF: Photochemical Oxidant Formation, LO: Land Occupation (sum of agricultural and urban), WD: Water Depletion, CED: Cumulative Energy Demand (sum of nonrenewable fossil-nuclear-biomass and renewable biomass-wind-solar-geothermal-water).

"Cradle to Plant Gate"

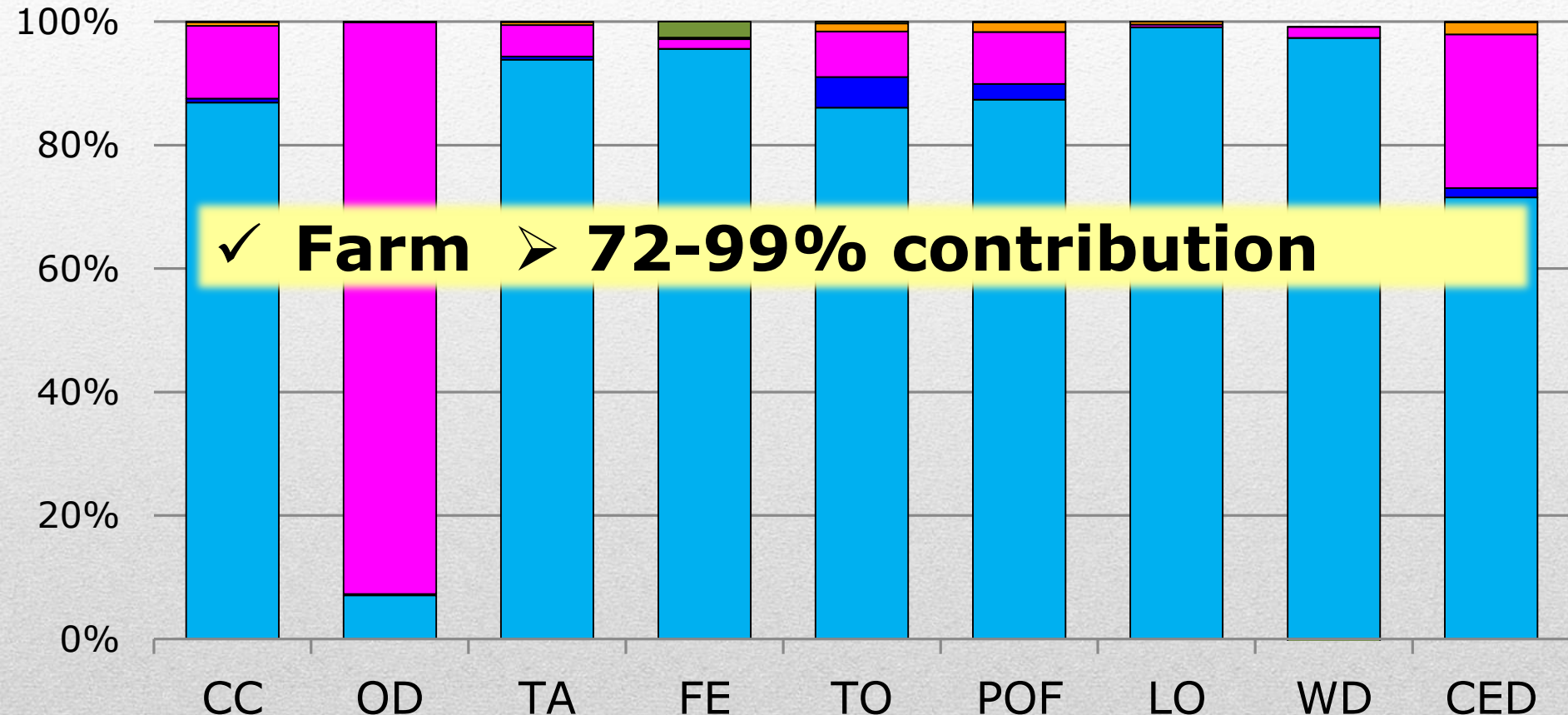
Farm

Packaging

Raw milk transport

Waste management

Manufacturing



✓ **Farm ➤ 72-99% contribution**

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