

# Combining Automatic Milking and Precision Grazing



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# ***Outline of presentation***

- Progression in automatic milking
- AUTOGRASSMILK project
- A snapshot of results mid way though the project
- Focus on the Irish perspective
- Results from 2 recent trials
- Current research
- Grazing management
- Economic aspect
- Concluding remarks



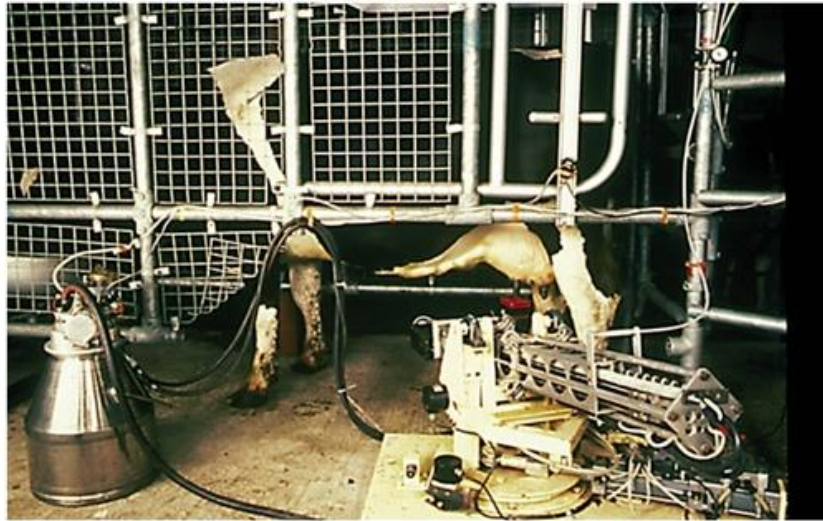
# ***What is an automatic milking system ?***

- The AM system can perform the tasks of:
- cow identification,
- supplementary feeding,
- teat washing,
- teat location,
- milking cup attachment,
- milking and
- cup removal
- – all without human intervention



# 1<sup>st</sup> AMS Units

- 1985 First milking cup attached to a cow using a robotic arm in exp. setting
- 1992 First commercial AMS installed on a farm in The Netherlands



One of the first successful attempts in attaching a teat cup to an udder with robotic arm, Silsoe Research, UK. (Picture: EJ Hillerton) Source: [www.dairynz.co.nz](http://www.dairynz.co.nz)

Lely Press Release 15<sup>th</sup> Aug 2012:  
more than 15,000 Lely Astronaut  
Robots sold

DeLaval Press Release 10<sup>th</sup> Sept 2013:  
10,000 Voluntary Milking Systems sold

**Current estimate 2015:**  
**Up to 30,000**





# *Further development in early 2000s*

## Integrating automatic milking systems with grazing



### Australia:

[http://www.dairynz.co.nz/page/pageid/2145870032/Latest\\_Research\\_and\\_Development](http://www.dairynz.co.nz/page/pageid/2145870032/Latest_Research_and_Development)



### New Zealand:

[http://www.dairynz.co.nz/page/pageid/2145869624/Automated\\_Milking\\_Systems\\_AMS\\_](http://www.dairynz.co.nz/page/pageid/2145869624/Automated_Milking_Systems_AMS_)

MICHIGAN STATE UNIVERSITY

Pasture Dairy Center

### USA:

[http://pasturedairy.kbs.msu.edu/robotic\\_milking/](http://pasturedairy.kbs.msu.edu/robotic_milking/)



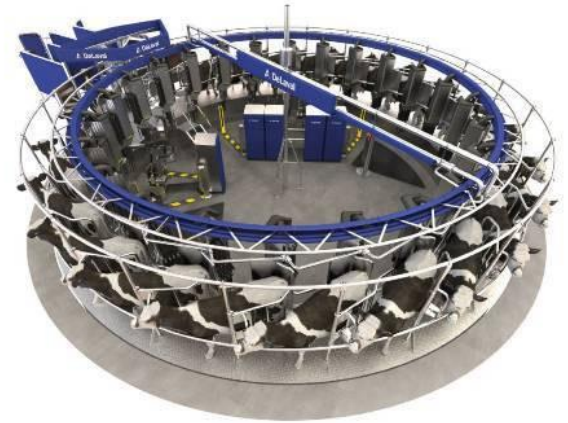
## AUTOGRASSMILK

The Irish Agriculture and Food Development Authority

# Research integrating automatic milking with grazing *using different systems*



**Mobile AMS at University of Liege, Belgium**



**Rotary automatic system  
Swedish University of Agricultural Sciences, Sweden**

**Mobile AMS at Institut de l'Élevage, Trévarez, France**



## ***Situation:***

### **Automatic milking (AM) and grazing in EU & Ireland**

- AM is increasing in most EU countries
- But here - AM usage is associated with a decrease in grazing
- There is also increasing interest in AM in Ireland
- But in Ireland the majority of milk production is from spring calving herds on a seasonal grass based system
- Challenges:
  - (i) increase pasture grazing in conjunction with AM in EU countries with traditional indoor systems
  - (ii) if AM to be introduced in Ireland - have to be integrated with an intensive grazing based system so that the established economic benefits of grazing will be maintained

# Grazing management in context

- A strong relationship between costs of production and proportion of grass in the cow's diet
- French et al. (2015) profit per hectare is increased by €267 for each additional tonne of grass utilized within dairy systems
- Dutch study: zero grazing farms earned ~€0.5 to 2.0 /100 kg milk less than farms using full or time limited grazing (Van den Pol-van Dasselaar *et al.*, 2008)
- Competitive advantage of grazed grass expected to increase :
  - anticipated higher concentrate prices
  - conserved feed costs expected to continue to increase - contractor charges also –inflation in labour costs, energy and machinery costs.
- **BUT the higher the proportion of grass in the cows diet – the more important is accurate measurement of pasture – it is critical for effective grazing management**



# AUTOGRASSMILK

Representatives from 6 countries developed a proposal for FP7 funding  
14 partners – 6 research performers, 6 SME- associations and 2 end-user farmers

RTD	SME-AG	Country
Teagasc	IGA	Ireland
IDELE	CNIEL	France
WLR	LTO	The Netherlands
SLU	SDA	Sweden
Ulg	CDL	Belgium
AU	VFL	Denmark
SME Farm IE - Ireland		
SME Farm - Denmark		

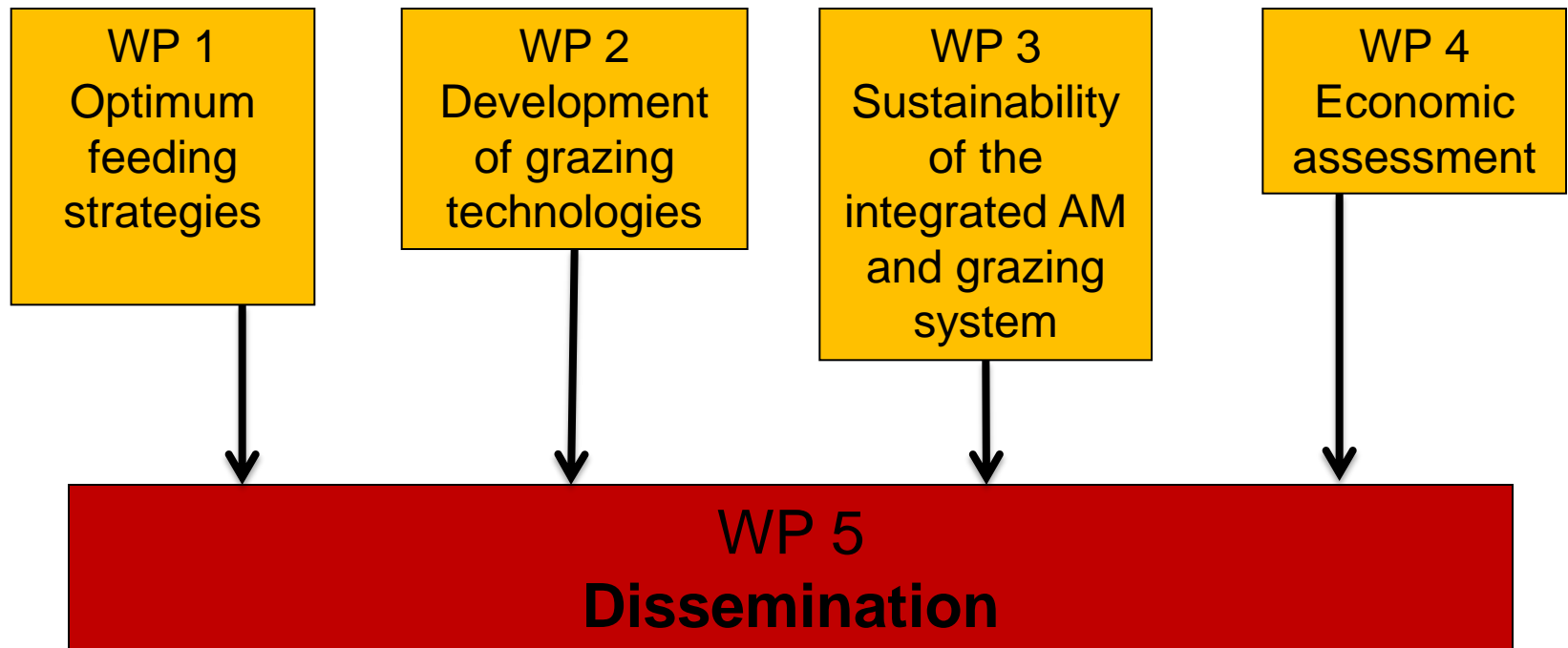


Aidan & Ann Power  
Robotic Farm  
SME Farm IE

SME Farm DK  
Thure and Susanne Worm



# Graphical presentation of the project



# Planned deliverables of project

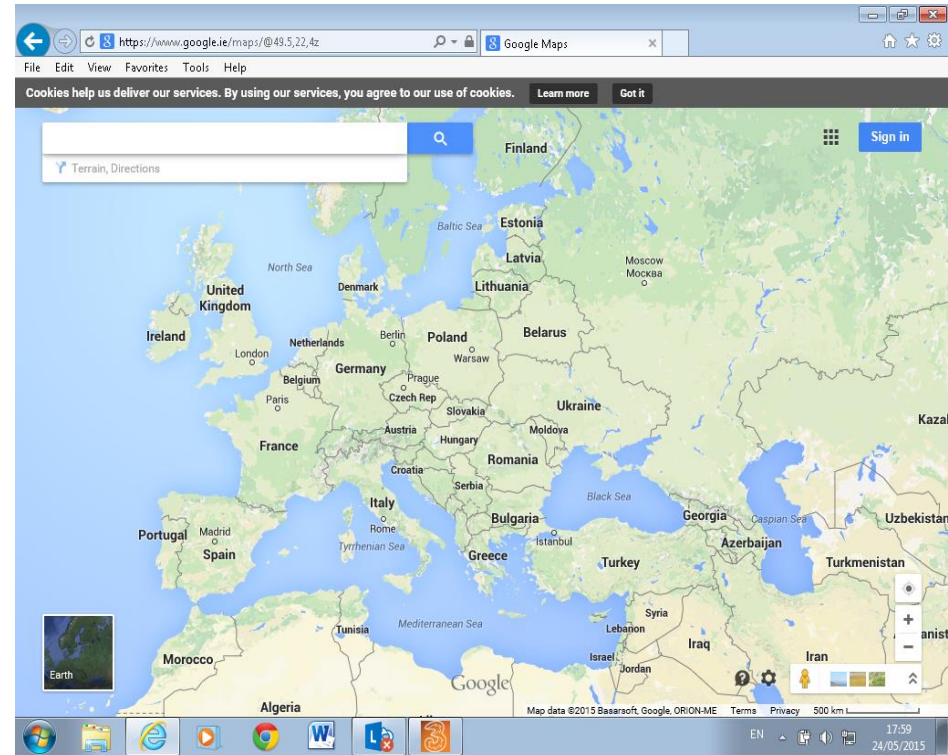
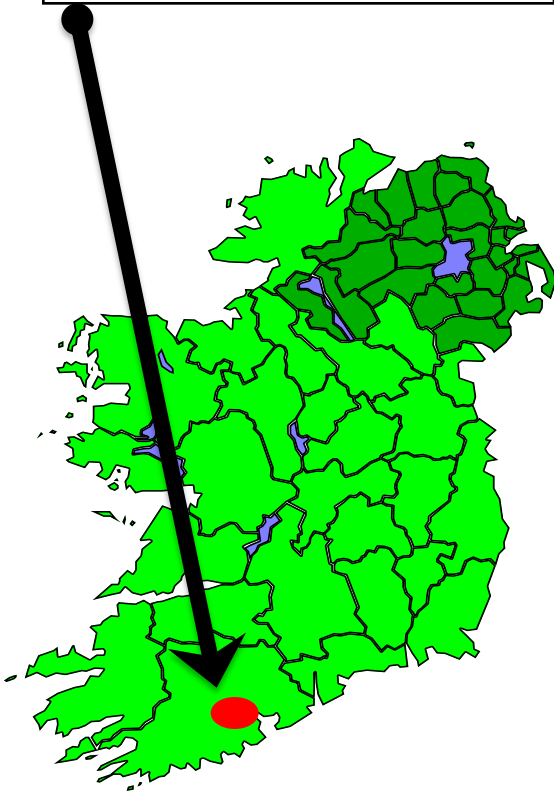
- ❑ Protocols for optimum feeding strategy for dairy cows incorporating grazing with AM technology for the various countries as influenced by grass supply and quality, farm infrastructure and cow type
- ❑ Pasture management tools that will facilitate AM dairy farmers to implement excellent grazing management practices
- ❑ A sustainability assessment tool for farmers to evaluate their own AM /cow grazing system
- ❑ Web based decision support tool that will facilitate dairy farmers to optimise economic efficiency when combining grazing with AM technology
- ❑ Guidelines for optimized operation of both mobile and carousel AM units in grazing scenarios

# Summary of findings at mid term review

- In Ireland (2013) a 70 cow herd was milked in an AM system with grass contributing 85% of cow diet. The average milk yield was 4,222L and milk solids yield was 369kg
- Swedish study (2013) found no difference in milk production of high yielding cows on diets of 8% and 27% grazed grass
- French study showed grazing can be combined with AM and, although milk yield was reduced, feed cost was lowered substantially (by 66% per 1,000 L milk)
- Belgian study demonstrated that supplementation with concentrates during pasture shortage increased milk yield, but the economic cost has to be examined



# Moorepark



- **Climate: mild, temperate; Rainfall: ~1500mm**
- **Excellent grass growth; 10 tonne DM/ha/year**
- **Growth season–280d; Dairying profitable enterprise**
- **18,000 farms; 1.2m cows; 90% dairy products export**

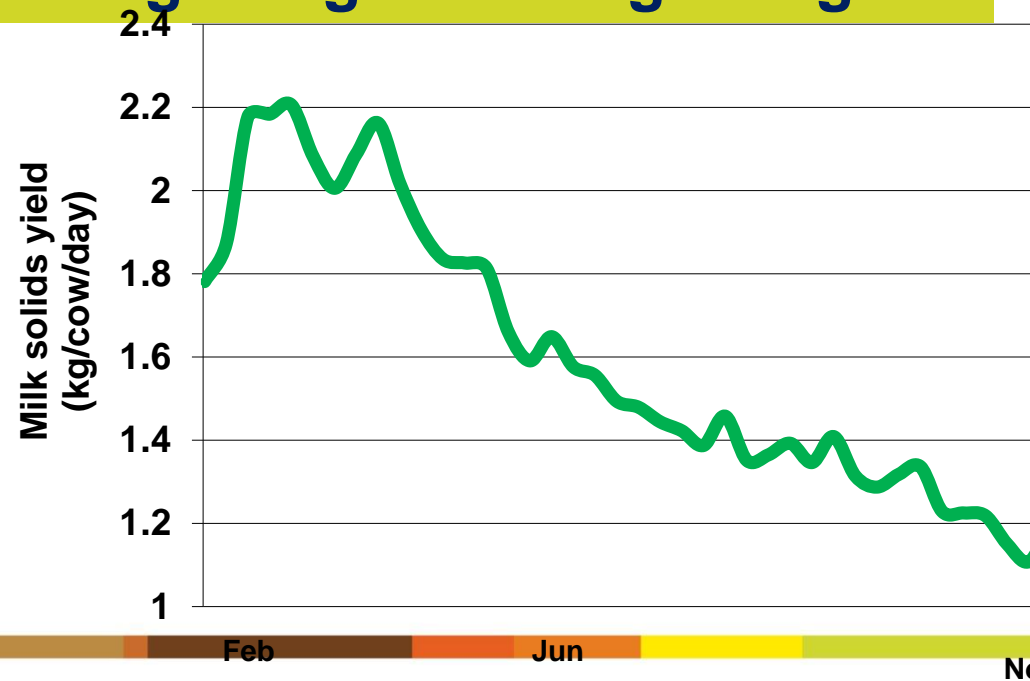


# Research perspectives in relation to grazing

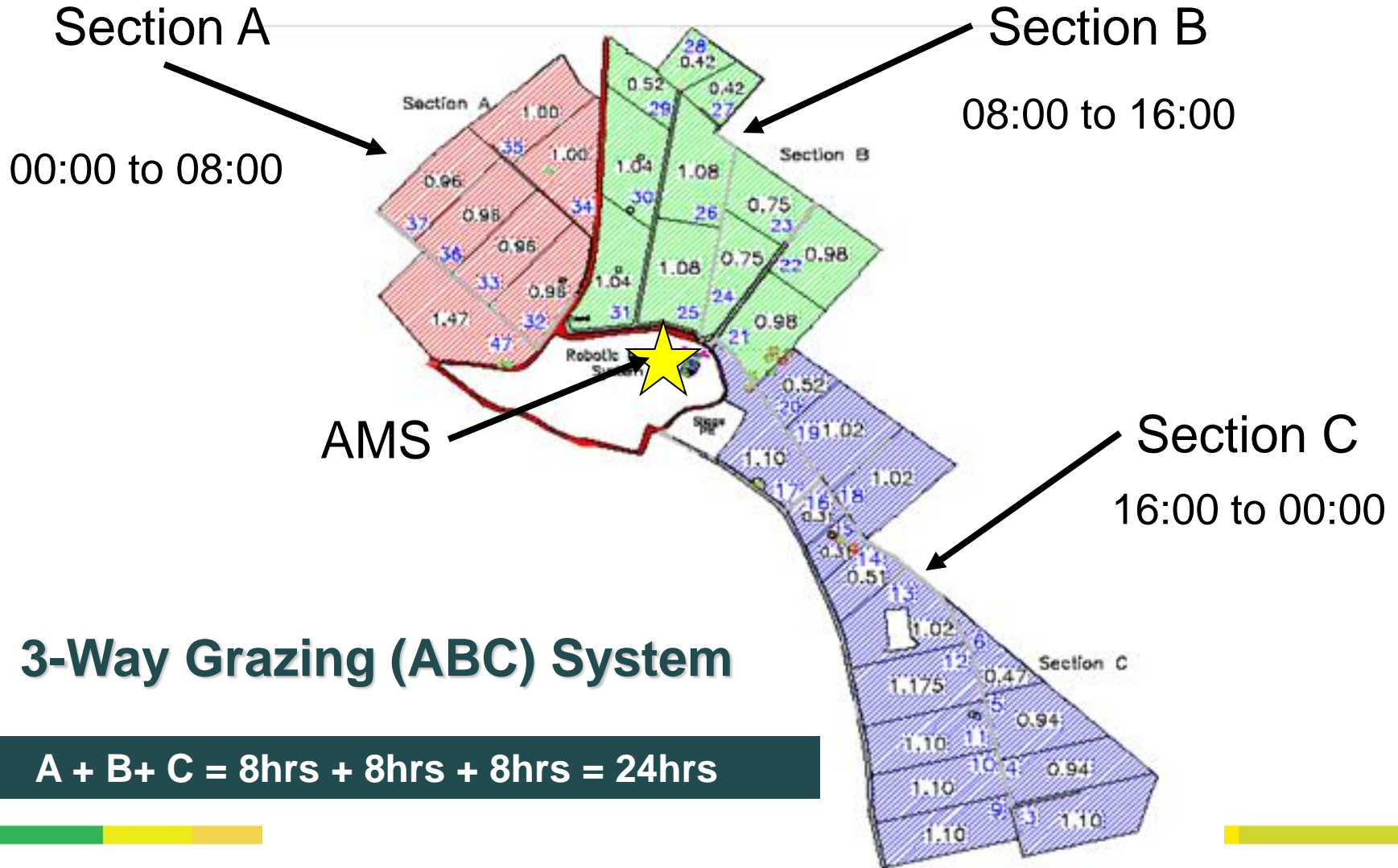
- in most EU countries – include some grazed grass in cow diet if possible on automatic milking farms
- in Irish scenario - integrate automatic milking into a grass based system of milk production

## Practical challenges of integrating AM and grazing

- Seasonal limitation - peak milk yields
- Correct grass allocation critical for optimal cow visits to the AM unit
- Time spent waiting to be milked
- Achieving high utilization of the AM unit to minimize capital costs



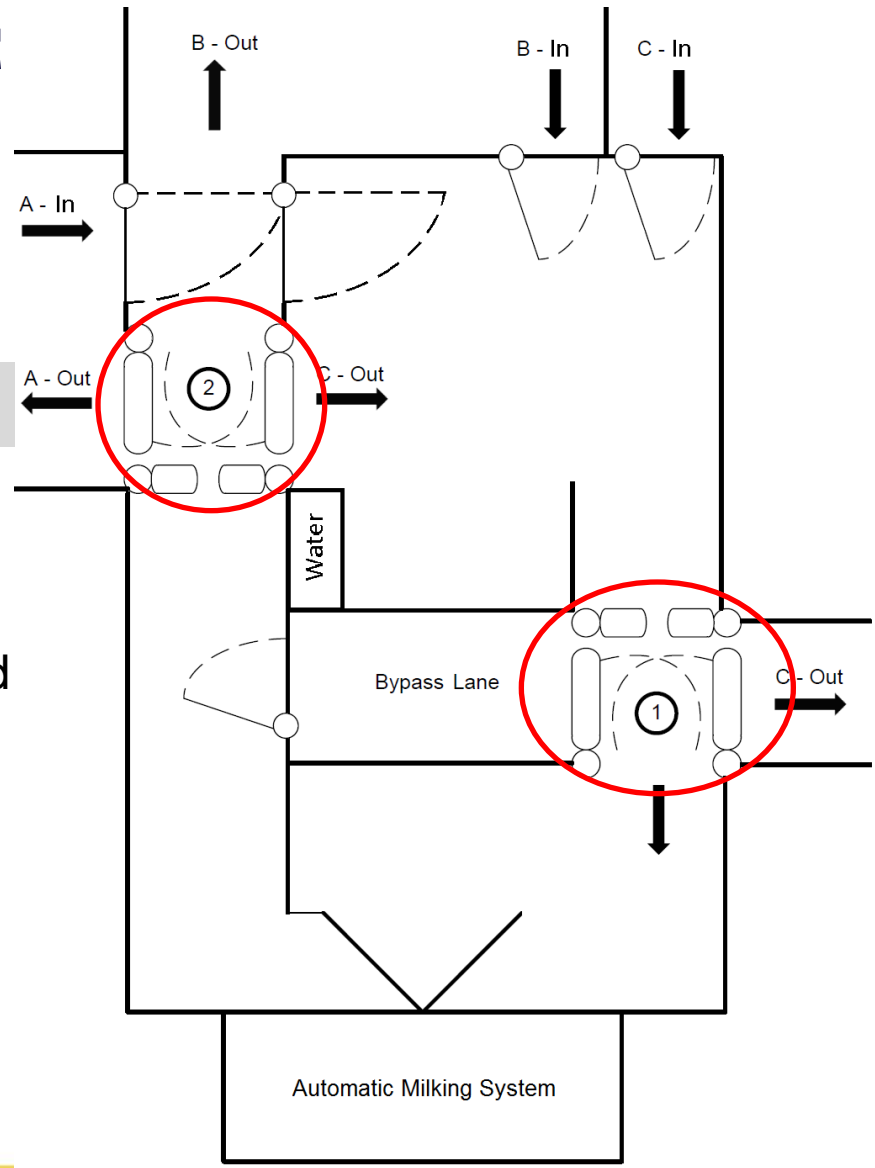
# ABC grazing system to aid movement of cows to the milking unit



## 3-Way Grazing (ABC) System

$$A + B + C = 8\text{hrs} + 8\text{hrs} + 8\text{hrs} = 24\text{hrs}$$

# Yard Layout



## Post Selection Gate

- Separate entry points for A, B and C blocks
- Cows recognised at two selection gates (1 and 2).

- At pre-selection gate 1: Cows due for milking go to robot

- Cows destined for C go out to C

## Pre Selection Gate

- Cows destined for A or B go through bypass to selection gate 2



# Specifically in Ireland

Milking frequency (MF) is likely to be less than in indoor systems and quality and quantity of grass deteriorates in autumn (late lactation)

## Report on 2 specific studies

- Examine effect of reduced MF on milk production and cow traffic in mid lactation
- Examine effect of different MF and concentrate supplementation levels on milk production and cow traffic in late lactation



# Milking frequency trial in mid lactation (May to Aug 2014)

## Materials and methods:

- 12/05/2014 to 03/08/2014 (Trial period = 12 weeks)
- 64 cows in two groups, each group balanced for: breed, lactation, days in milk, previous 20 days milk production and milking frequency
- Treatment: Milking Permission 2 & 3 times /d (adjustment period =10d)
- Measurements:
  - Milk Characteristics: Milk Yield
  - Cow Traffic: Milking Frequency, Wait Time, Box Time

# Results

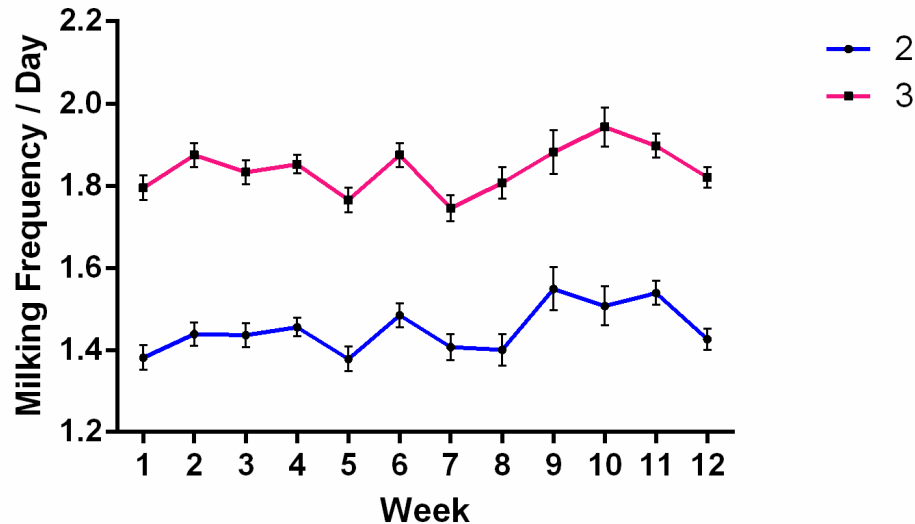
	<b>MP 2</b>	<b>MP 3</b>	<b>Difference</b>	<b><i>p</i> value</b>	
<b>Milking Frequency/day</b>	1.5	1.8	0.3	<.0001	Different
<b>Milking Interval/visit (h)</b>	15.1	12.6	2.5	<.0001	Different
<b>Milk Yield/visit (kg)</b>	12.7	10.4	2.3	<.0001	Different
<b>Milk Yield/day (kg/cow)</b>	18.4	19.0	0.6	NS	Not Different
<b>Milk Duration/day (min)</b>	10.7	12.3	1.6	<.0001	Different
<b>Wait Time/day (h)</b>	1.8	2.5	0.7	0.0007	Different



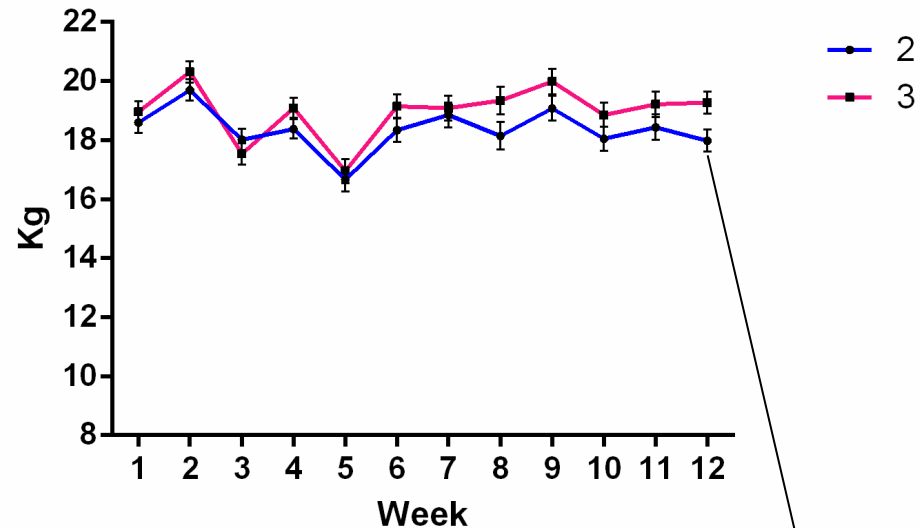
# Effect of milking frequency

- Concentrate consumed at AMS kg/cow/day = 0.7
  - Total grass DM kg/cow/day = 17.3

Milking Frequency / Cow / Day



Milk Yield / Cow / Day



Not  
Different





# Conclusions

Cows milking 1.8 and 1.5 times per day produced 19.0 and 18.4 kg of milk/cow/day, respectively

Not significantly different

Potential to reduce milking frequency without adverse production effects

Reduced MF reduced waiting time – potentially good – less time standing on concrete

Reduced MF reduced milking duration /day and increased AMS free time and therefore would permit more cows to be milked throughout the day – potential for larger herd size

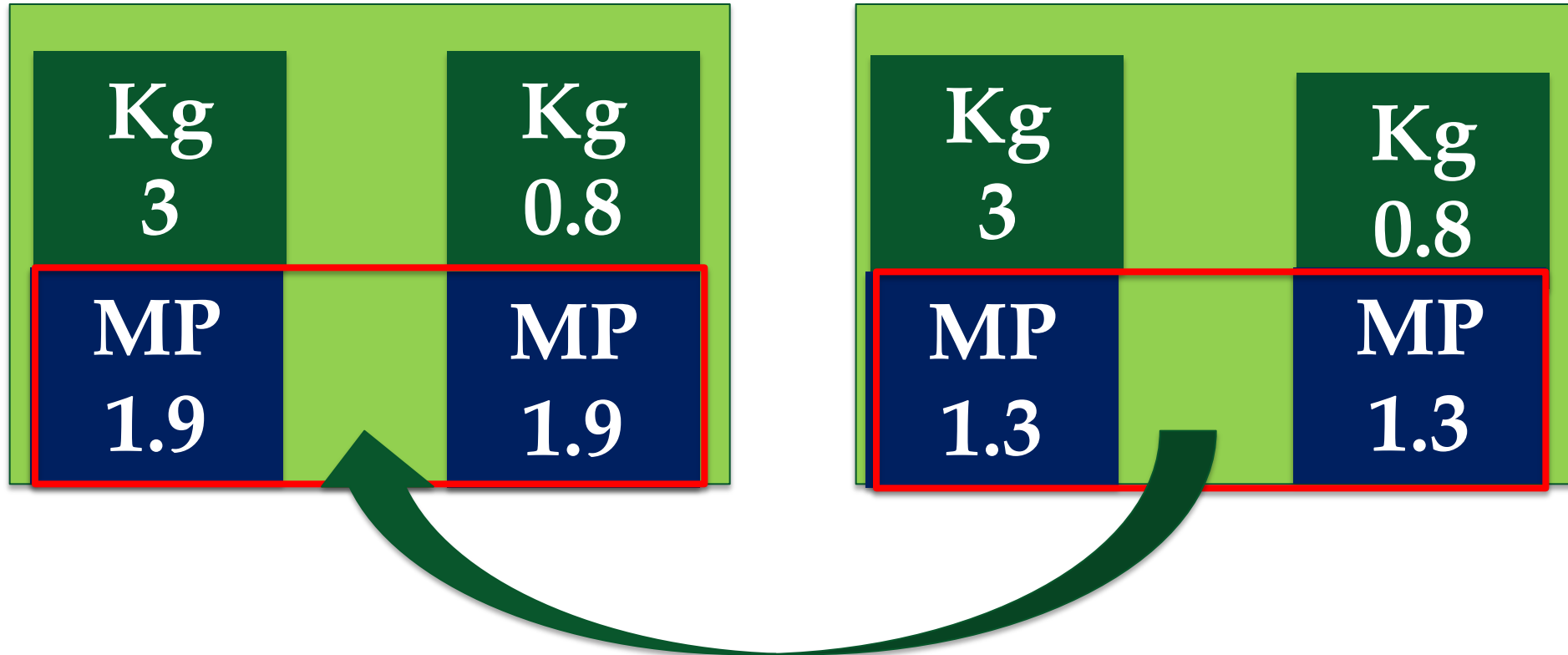


# Milking frequency and supplementation trial in late lactation (Aug to Nov 2014)

## Materials and methods:

- 18/08/2014 to 02/11/2014 (11 weeks)
- 64 cows in four groups, each group was balanced for: breed, lactation, days in milk, previous 14 days milk production and milking frequency
- Treatment: Milking Permission 2 & 3 times/d (adjustment period =14d) and supplementation at 0.8 and 3.0 kg
- Measurements: Milk Characteristics: Milk Yield, composition, SCC, TBC;  
Cow Traffic: Milking Frequency, Wait Time, Box Time;  
Grass measurements: grass cover, allocation, height

# Analysis – Milking frequency



# Results – Milking permission

	Milking Permission/Day			
	3	2	<i>p</i> value	
<b>Milking Frequency/day</b>	1.9	1.3	<.0001	Different
<b>Milk Yield/day (kg/cow)</b>	15.7	15.0	0.002	Different
<b>Milk Yield/visit (kg/cow)</b>	8.1	11.1	<.0001	Different
<b>Milking Interval/visit (h)</b>	11.6	16.6	<.0001	Different
<b>Milk Duration/day (min)</b>	10.5	8.6	<.0001	Different
<b>Wait Time/day (h)</b>	2.1	1.6	0.003	Different



# Analysis - Concentrate



<b>Kg</b> 3		<b>Kg</b> 3
<b>MP</b> 3		<b>MP</b> 2

<b>Kg</b> 0.8		<b>Kg</b> 0.8
<b>MP</b> 3		<b>MP</b> 2





## Results - concentrate

	Concentrate/Day (kg)			
	3.0	0.8	<i>p</i> value	
<b>Milk Yield/day (kg/cow)</b>	16.3	14.5	<.0001	Different
<b>Milk Yield/visit (kg/cow)</b>	10.0	9.3	0.008	Different
<b>Milking Interval/visit (h)</b>	13.6	14.6	0.012	Different
<b>Milk Duration/day (min)</b>	9.9	9.2	0.001	Different
<b>Wait Time/day (h)</b>	1.7	2.0	0.230	Not Different



# Conclusions

- Reducing MF in late lactation
  - reduced milk yield
  - increased milking interval (>16h)
  - reduced milking duration and waiting time
- A milk yield response to concentrate supplementation was obtained



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The Irish Agriculture and Food Development Authority

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# 2015 - Optimum cow breed/type for an integrated grazing and AM milk production system

## *Study 1 – Spring Supplementation*

- Treatment: high and low concentrate

## *Study 2 – Breed Comparison*

- HOxFR v JExHO v NR

## *Study 3 – Autumn supplementation*

- Treatment: high and low concentrate



- Grass is the main component of the diet
- Grassland management is vital

## Need to:

- Grow large quantities of grass
- Utilise as grazed grass
- Long grazing season
  
- Optimise milking frequency
  - Milk 80 cows per robot
  - Milking frequency 1.5 times/day



Only **300 - 400** kg/cow/lactation





# Challenge of grass and grazing management on farms where automatic milking is integrated with grazing





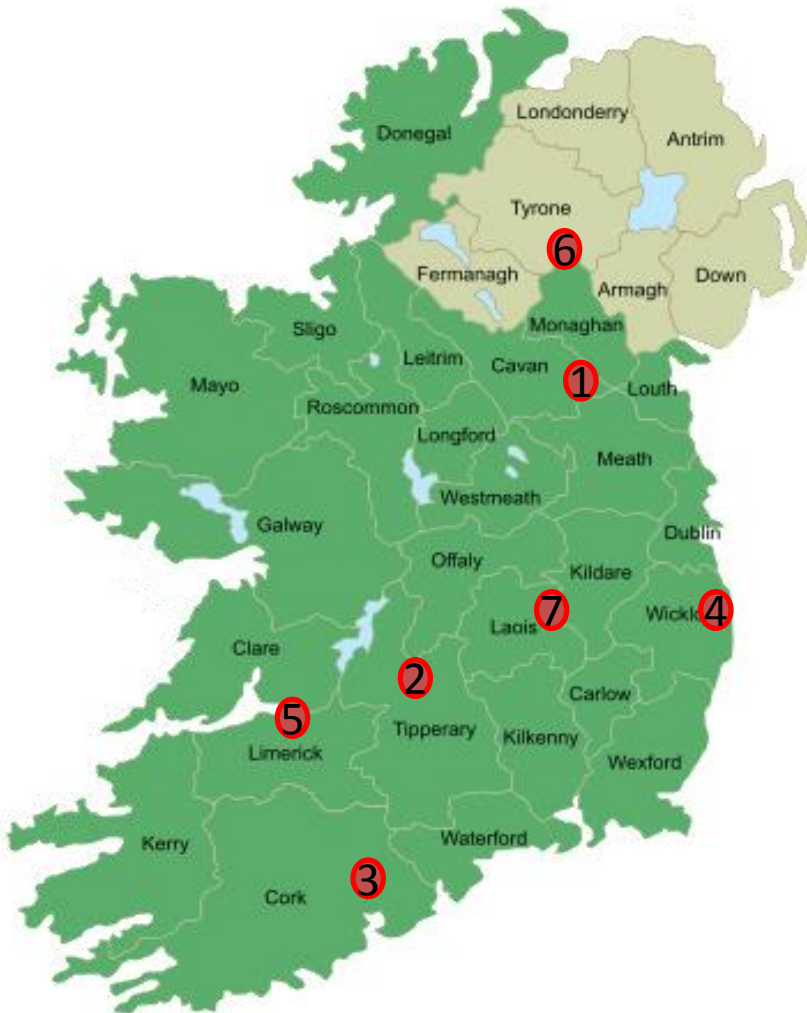


Pre grazing  
herbage mass  
1300 - 1500  
kg DM/ha

Post grazing  
sward height  
4.0 - 4.5cm



# Monitor Farm Study



Conducting data collection on farms over 2 year period (2014, 2015)

## Environmental data

- ❖ Electricity and water - total energy of milking process and cooling, water usage recorded
- ❖ Nutrient use and farm inputs – fertiliser used, silage made, manure management, contract use, farm fuel

Labour data collected monthly

Economic data Production data (milk yield, composition, SCC)

# Economics

- **Comparison of conventional and AMS systems**
  - Interaction between capital investment, labour requirement and running costs
  - Financial metrics: profitability and return on investment.
- **Optimizing the system**
  - Focus on output of the system rather than output per cow
  - Reducing MF and increasing cow number versus higher number of high yielding cows
- **Additional Scenarios**
  - External land block – Fragmentation
  - Alternative enterprise, beef or tillage
  - Working off-farm

## ***Concluding: Where do we go from here***

- Can reduce milking frequency without reduction in milk yield
- But limit
- Could have larger herd size
- Focus on maximizing output from system rather than cow
- Look at MS – best breed
- Focus on maximizing cow number by reducing milking frequency during peak – this is the limiting time – but could have carry over effect
- Focus on grazing management – AB versus ABC grazing
- Altering grass availability and gate time changes to maximize milkings
- AM is being discussed and considered increasingly in Ireland







<http://autograssmilk.dk/>