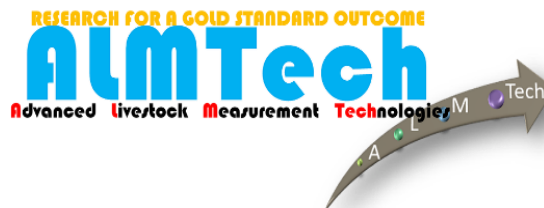


Microwave System for Non-destructive Measurement on Carcass Fat Depth in Abattoirs

Jayaseelan Marimuthu

Graham Gardner



Outline

- **Background of microwave technology for fat measurement**
- **Lamb back fat depth experiment using microwave technology**
- **Microwave predicts fat depth**
- **Future development of test unit and array design**



Trading beef and lamb



- Traded largely on carcase weight



- Fat penalties only at the extremes



Rib Fat Depth

P8 Fat Depth



GR tissue depth

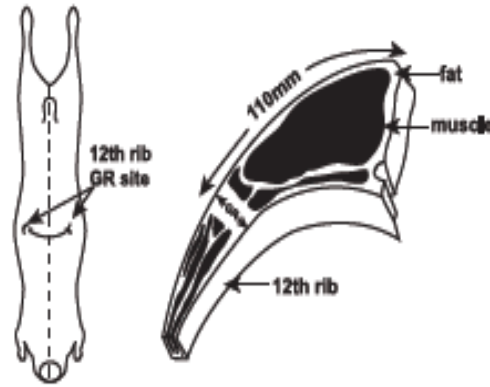
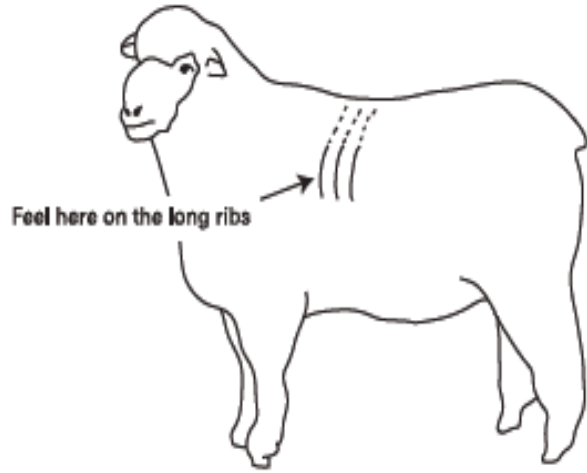
FAT

110mm

MUSCLE

12th RIB

Are there solutions for non-invasive measurement?



Microwave Definition

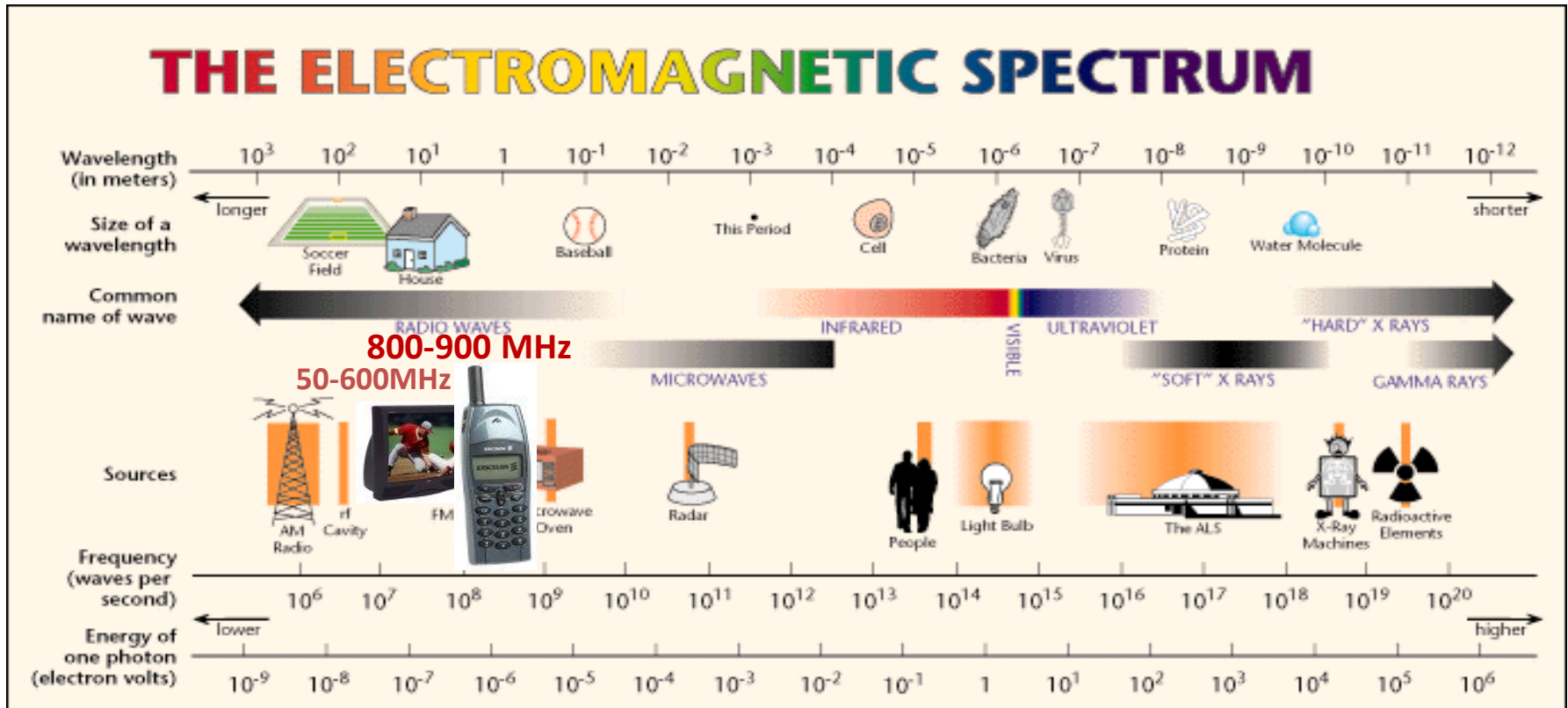
- You can't cook with it!



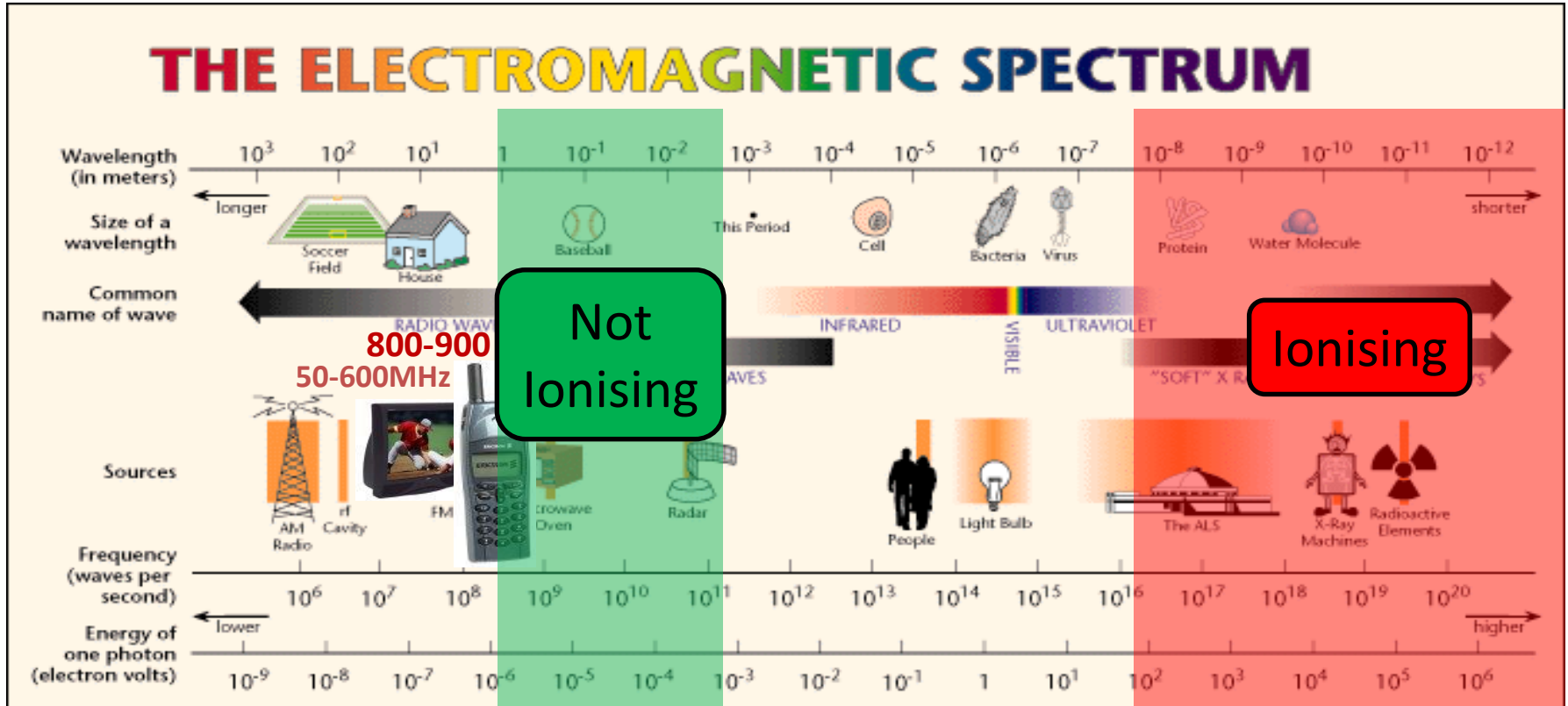
- Frequency similar, but...
- Power much higher!



Microwave Definition



Microwave Definition

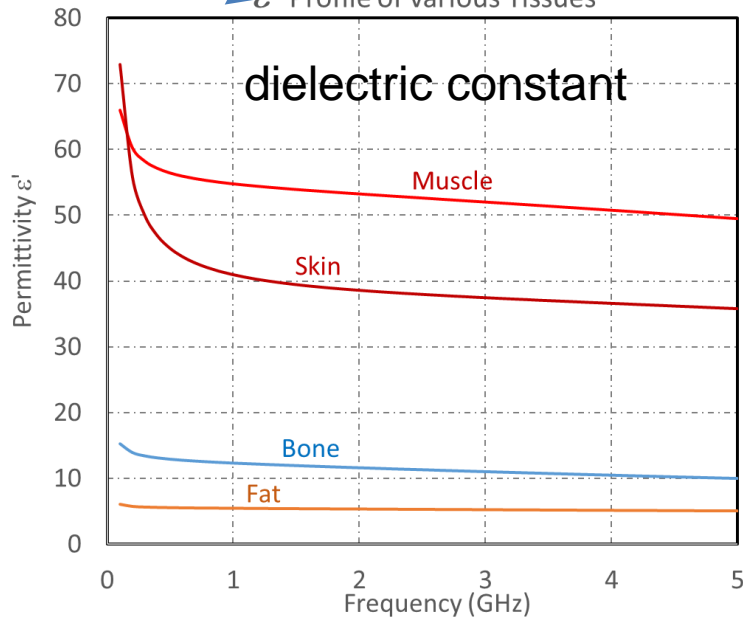


Microwave and Biological Tissues

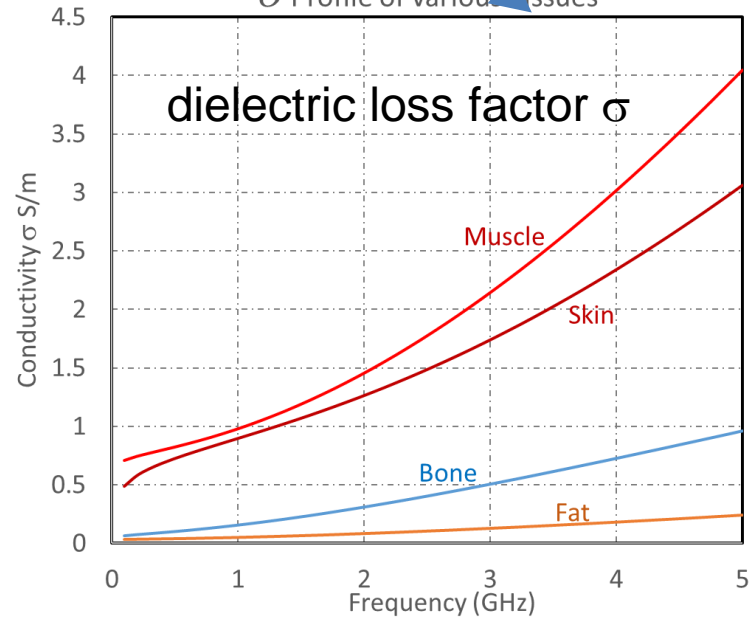
Permittivity

$$\epsilon^* = \epsilon' - j\epsilon''$$

ϵ' Profile of various Tissues



σ Profile of various Tissues

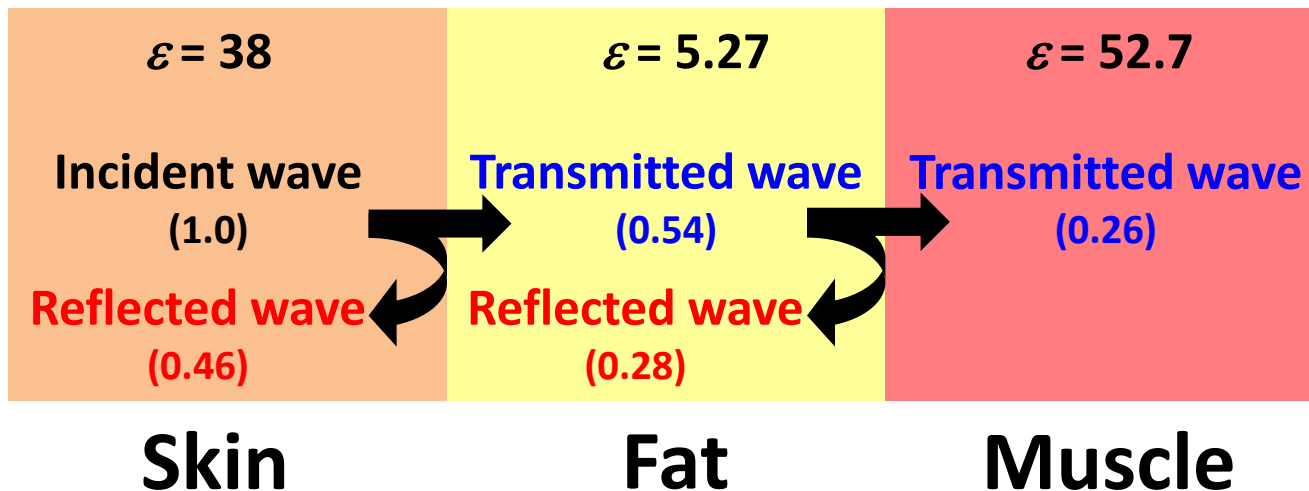
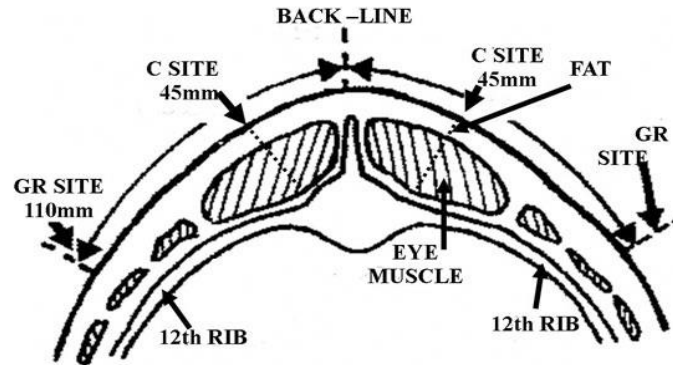


Microwave & Biological Tissues

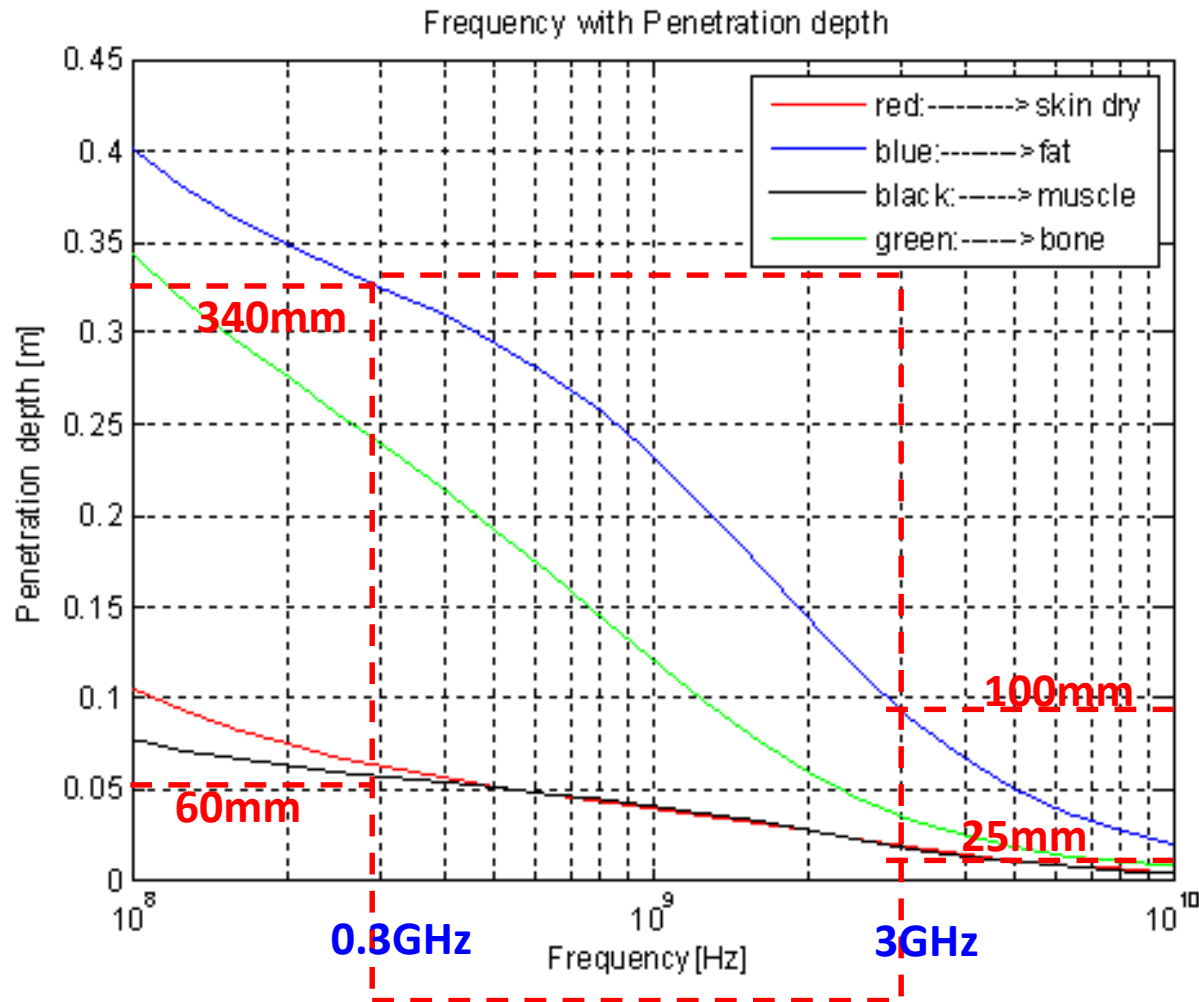
Permittivity ϵ \implies Impedance Z

Reflection Coefficient Γ

Transmission Coefficient T

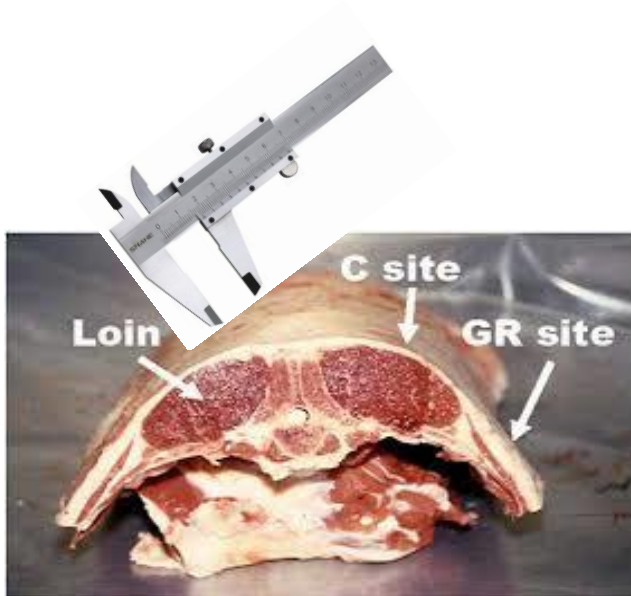


Penetration Depth for Biological Tissues



Hypothesis

Microwave Technology can estimate fat depth in lamb carcasses



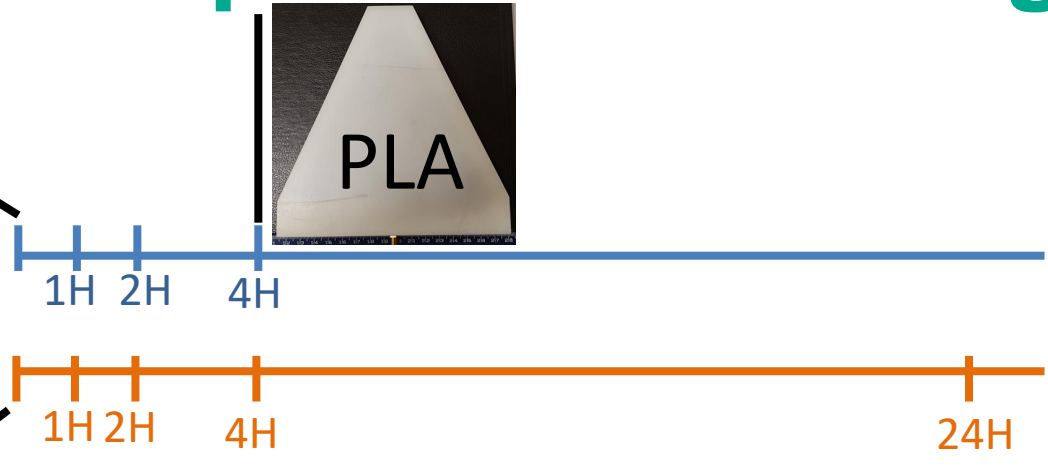
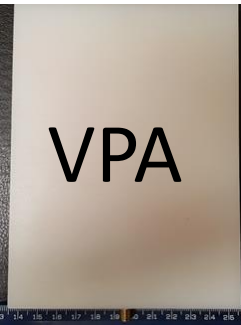
Non-Invasive

Non-Destructive



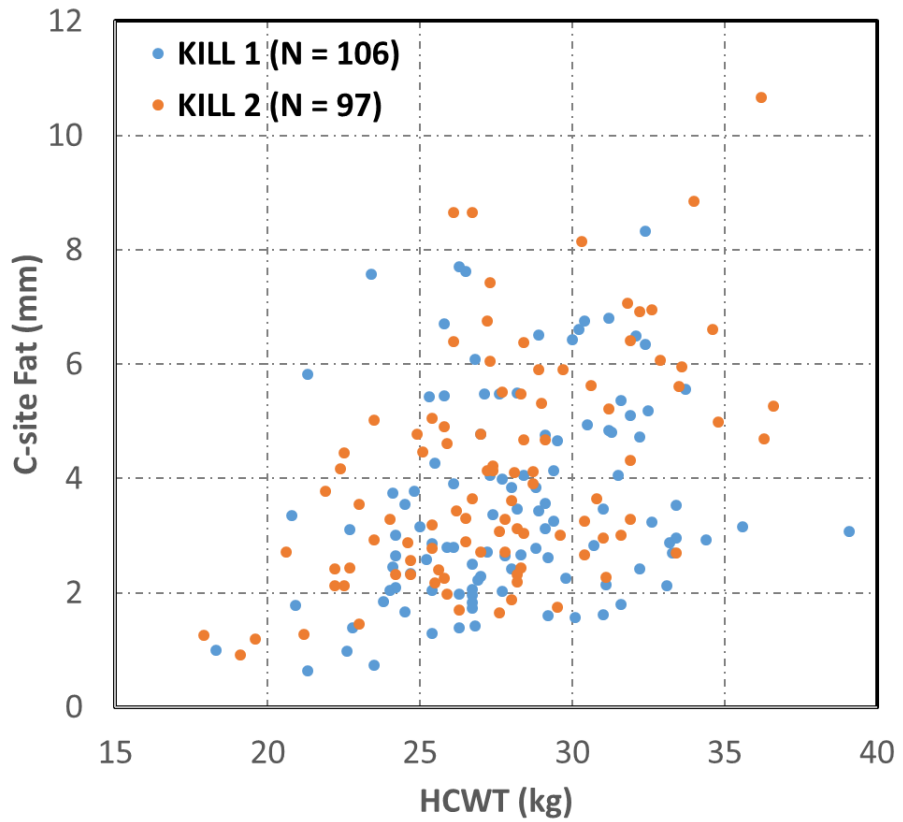
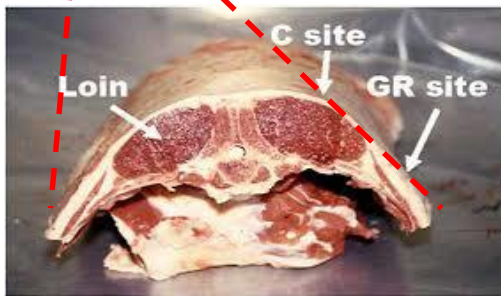
Methods

Experimental Design



Kill 1

Kill 2



Data Analysis

Device
Calibration

Microwave Measurement
 $f_n(\Gamma_{mn}, \Gamma_{\varphi n})$ $n = 1$ to 311

Data Calibration
 $f_n(\Gamma'_{mn}, \Gamma'_{\varphi n})$

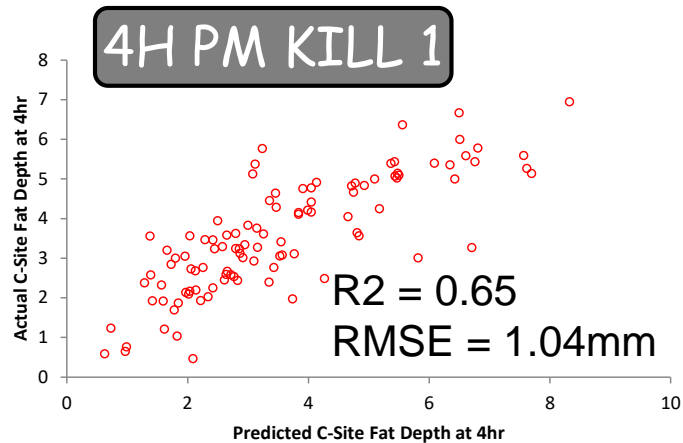
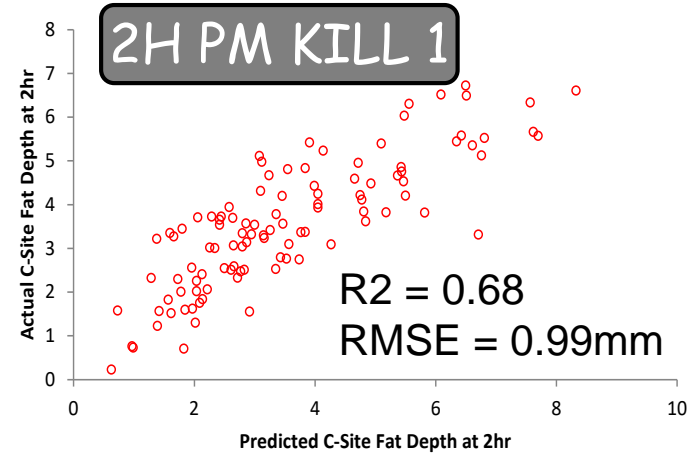
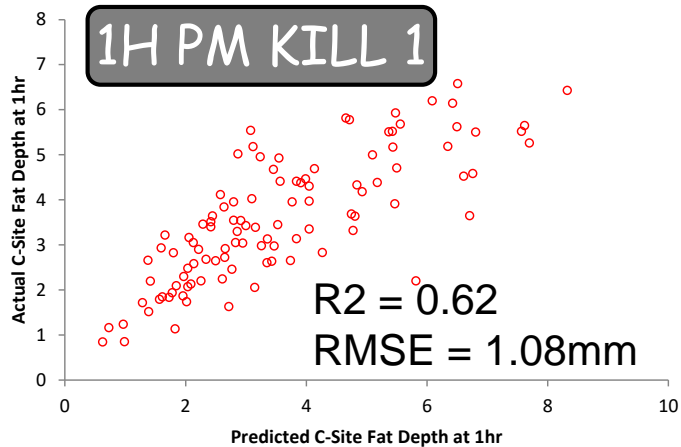
Partial Least Squares (PLS) Regression
using leave-one-out cross validation



Results

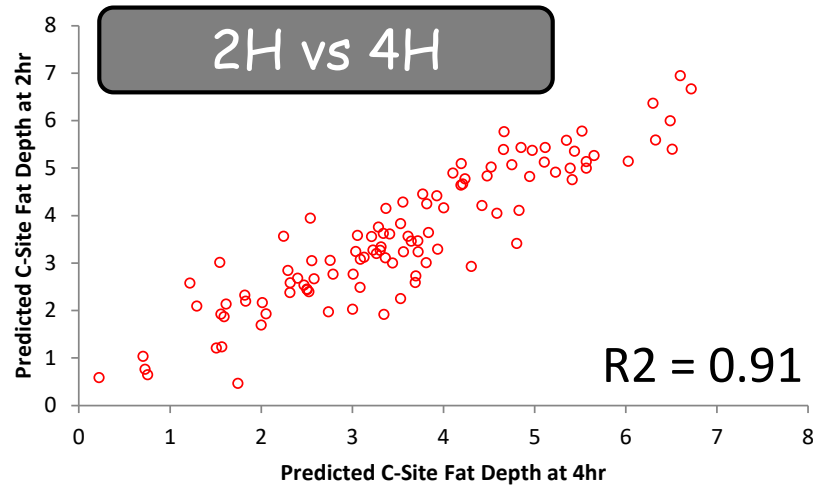
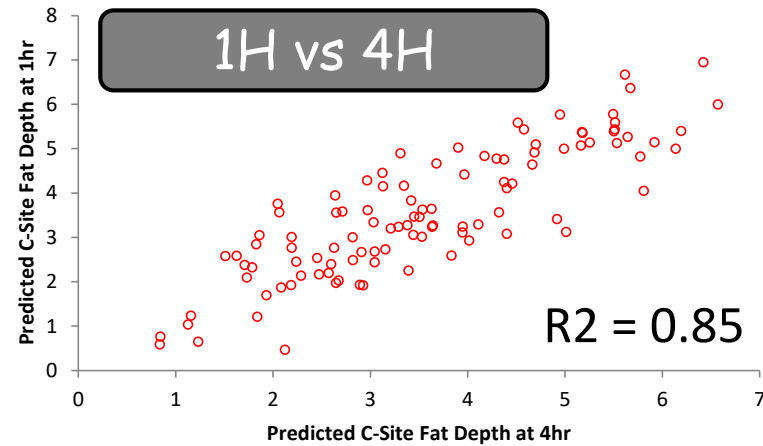
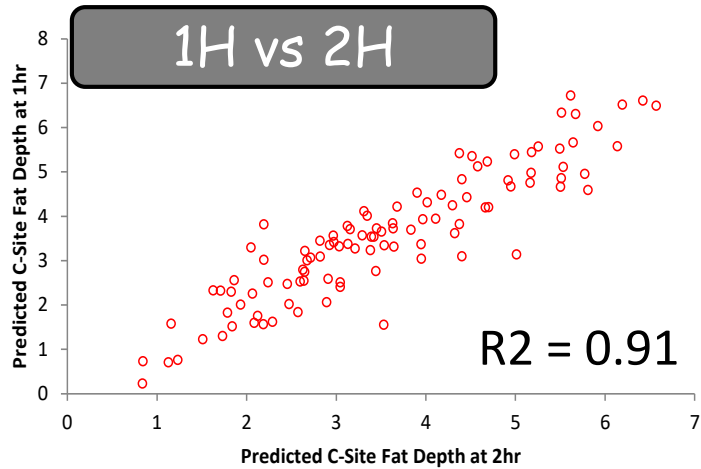
Performance in training data

Microwave Prediction of Fat Depth



	Kill 2			
	N = 97			
	1h	2h	4h	24h
R^2	0.62	0.58	0.64	0.63
RMSE (mm)	1.22	1.34	1.18	1.19

Microwave Repeatability KILL 1



**But does it
transport?**

Transportability & Validation

Device Calibration

Microwave Measurement

$$f_n(\Gamma_{mn}, \Gamma_{\varphi n}) \quad n = 1 \text{ to } 311$$

Data Calibration

$$f_n(\Gamma'_{mn}, \Gamma'_{\varphi n})$$

Partial Least Squares (PLS) Regression
using leave-one-out cross validation

Validation

1H PM KILL 1

1H PM KILL 2

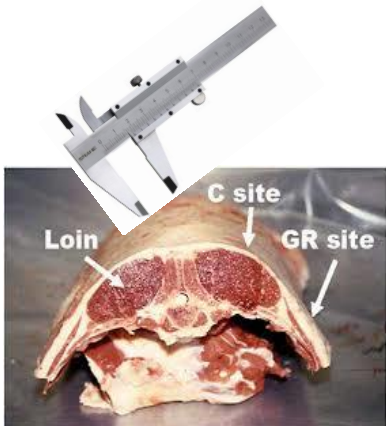
2H PM KILL 1

4H PM KILL 2

4H PM KILL 1

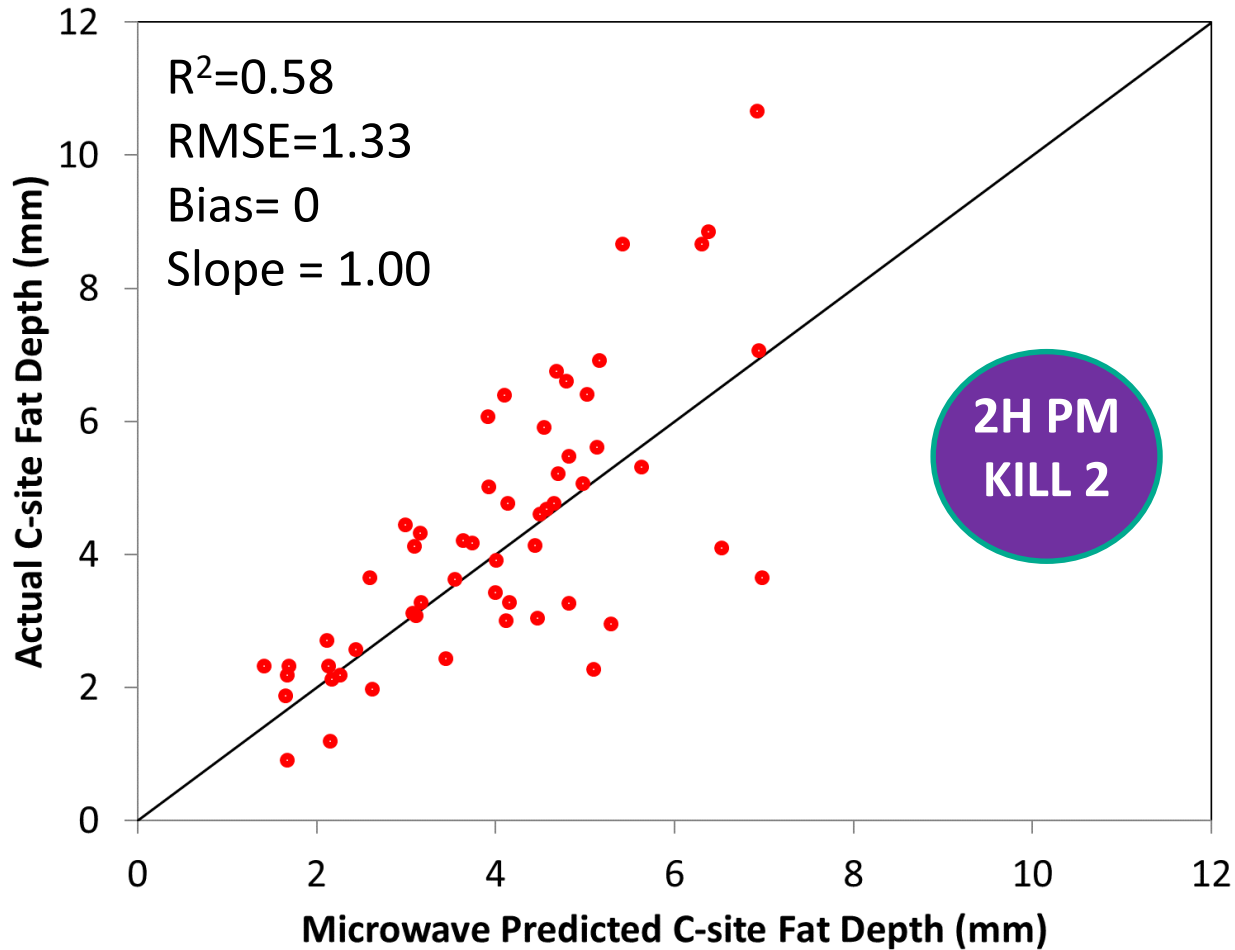
24H PM KILL 2

2H PM
KILL 2



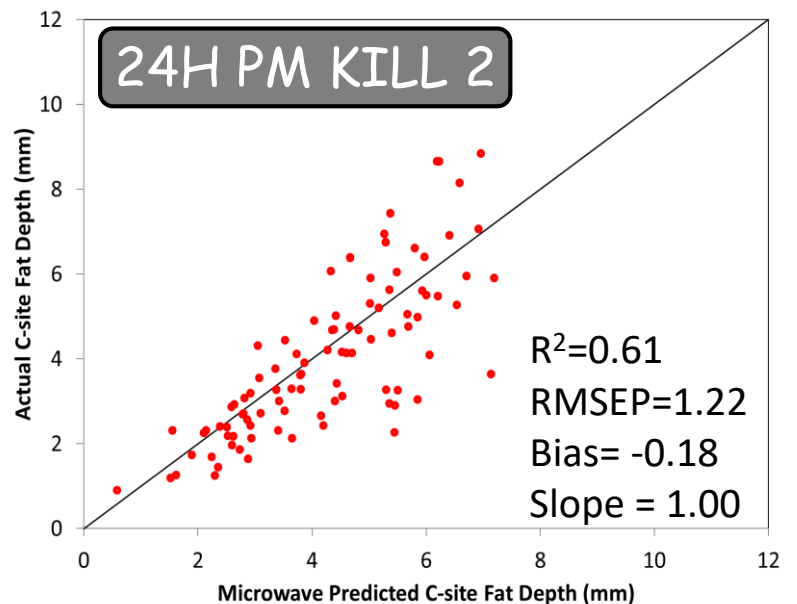
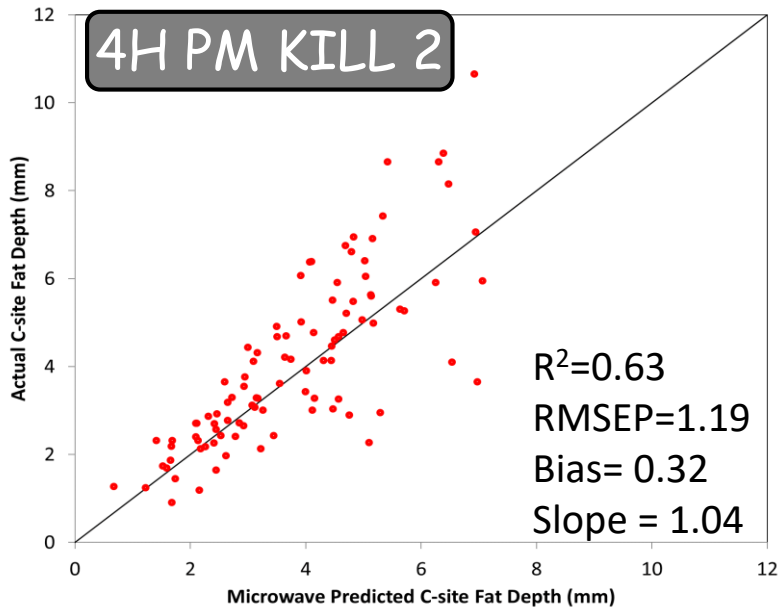
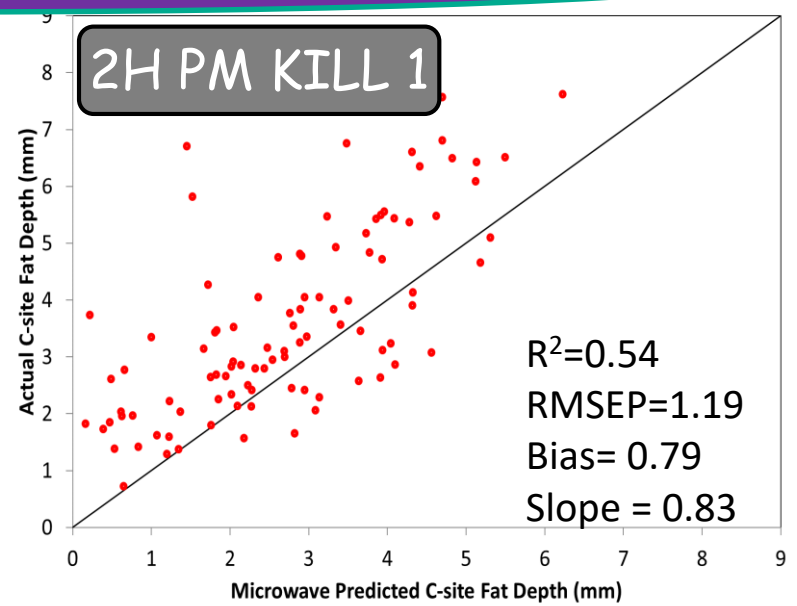
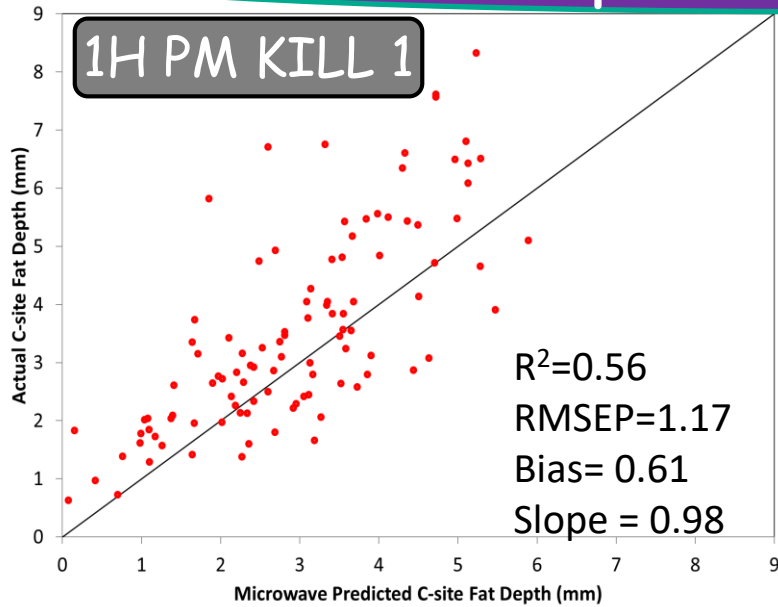
Does Microwave Transport?

Lets transport this one!



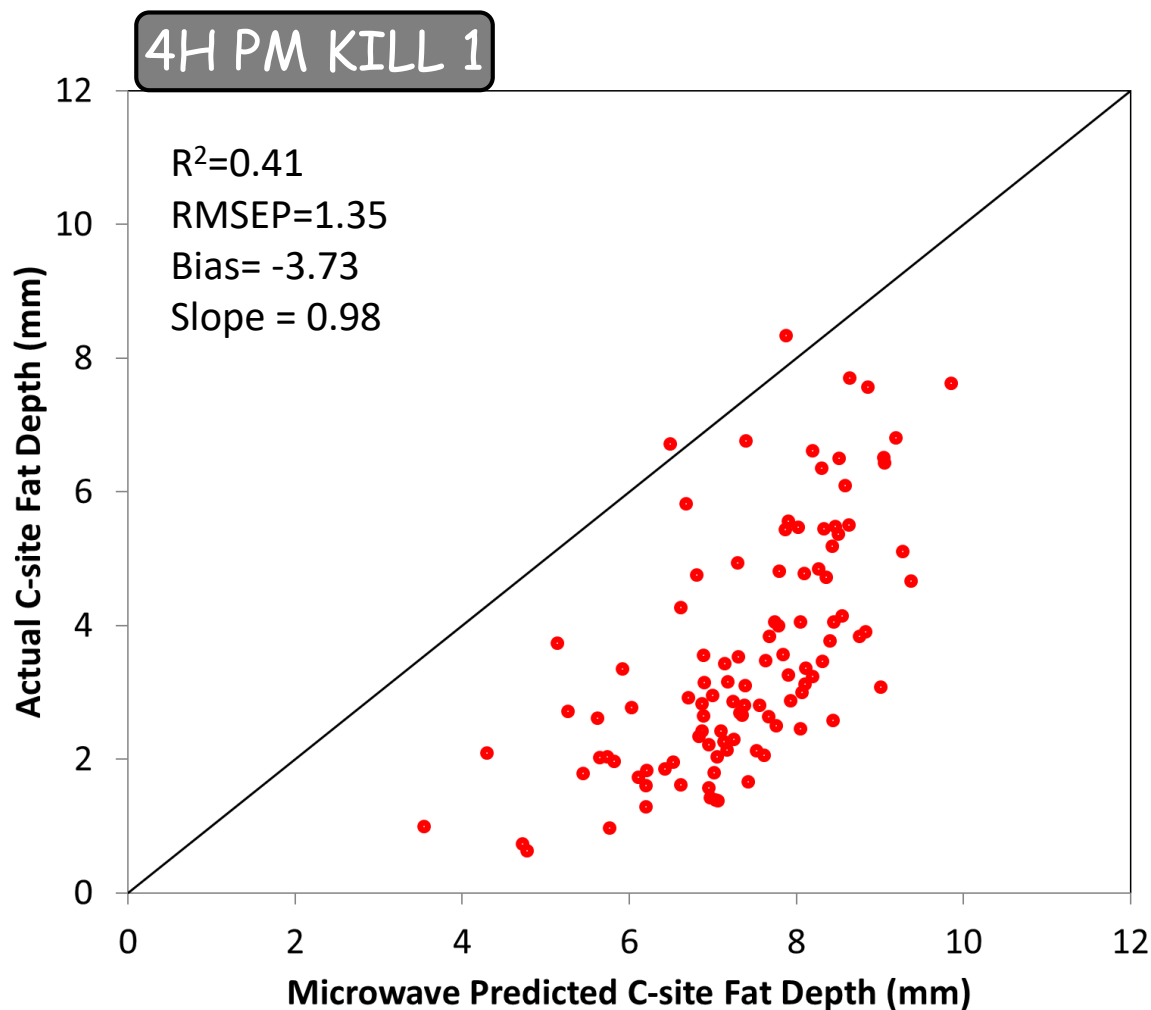
Does Microwave Transport?

Transported from 2H PM KILL 2



Does it transport for diff. antenna?

Transported from 2H PM KILL 2



Hypothesis

A prototype Microwave System can estimate fat depth at the C-site in lamb carcasses with good precision



Non-Invasive

Non-Destructive



Benefit of Microwave System

- **Safe - low power, non-ionising**
- **Low cost**
- **handheld**
- **Applicable for carcass and live animals**
- **Fast (200 μ s measurement)**
- **Abattoir – 12 carcasses per minute**

Future work

Engineering improvements

- **Compact antenna**
- **Higher gain & better directivity**
- **Needs industry ready calibration system**
- **Explore time domain signal**


Compact Design



Compact Design



Future Testing

- **C-site fat depth (lamb)** 
- **P8 and 12/13th rib fat depth (cattle)**
- **Fat depth live (single site / array)**
- **Other structural traits (IMF/S.F.?)**

Conclusion

- **Portable Microwave System to measure fat depth**
- **Measurement up to 24h post mortem**
- **Equations derived for one antenna (VPA) cannot be applied to another (PLA).**
- **Industry ready design!**

Thankyou!



Q & A