

Effect of feed form and delivery on the growth, feed efficiency and carcass quality of grow-finisher pigs

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# Introduction: Feed delivery

- Up to 70% of pigs in Ireland are liquid-fed
- By-products + balancer = cheap balanced diet
- But now...
- Availability / quality?
- Labour saving?
- Liquid feeding vs dry feeding

↑ increased growth

↓ shorter time to slaughter

*(Kim et al., 2001, Partridge et al., 1992, Hurst et al., 2008)*

- Limited, good quality, information available comparing liquid, dry and wet/dry feed delivery systems, in controlled conditions



# Introduction: Feed form

Advantages of pelleting over meal:

↑ Nutrient digestibility and nutrient density per unit volume

↓ Feed wastage during feeding, dustiness

↑ Growth, palatability & improved feed conversion ratio

↑ Improved flow-ability

*(Ball et al., 2015, Nemecheck et al., 2015 )*

↓ Reduced pathogen load?

*(Attar et al., 2017, Burns et al., 2015)*

# Objective

- Compare feed form and delivery methods using a common diet on the growth, feed efficiency and carcass quality of grow-finisher pigs
- Examined in a 2x3 factorial arrangement
- Feed form: Meal and pellets
- Feed delivery: Dry, wet/dry and liquid feeding



# Materials and Methods

Meal

Pellets

Dry

Wet/Dry

Liquid

Dry

Wet/Dry

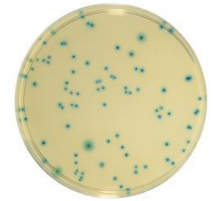
Liquid

Diet: 9.8MJ NE/kg, 9.97g SID lysine/kg – Start weight: ~ 33.6kg



# Materials and Methods

- Microbial counts from feed
  - Lactic acid bacteria
  - *Enterobacteriaceae*
  - *E. coli*
  - Yeast
  - Mould
- Feed intake, growth and feed efficiency
- Carcass data



# Materials and Methods

- 432 grow-finisher pigs (2 batches)
- 12 pens/treatment (6 pigs per pen)
- 2x 62 day batches
- All treatments were applied in the same house

 Dry meal

 Wet/dry meal

 Liquid meal

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 Dry pellets

 Wet/dry pellets

 Liquid pellets



# Results: Microbial Counts



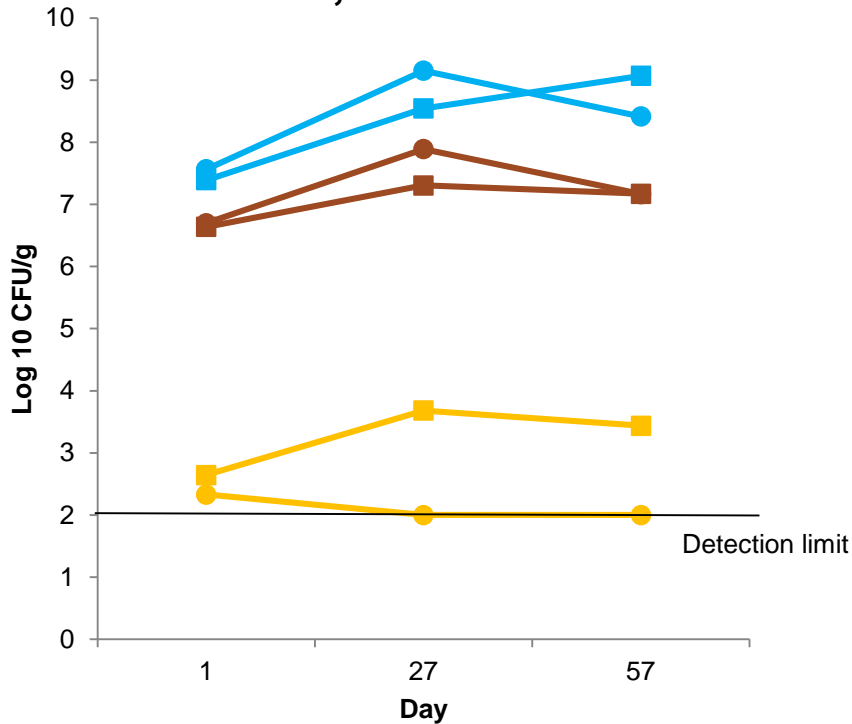
Liquid

Dry, wet/dry & start of liquid feed mix

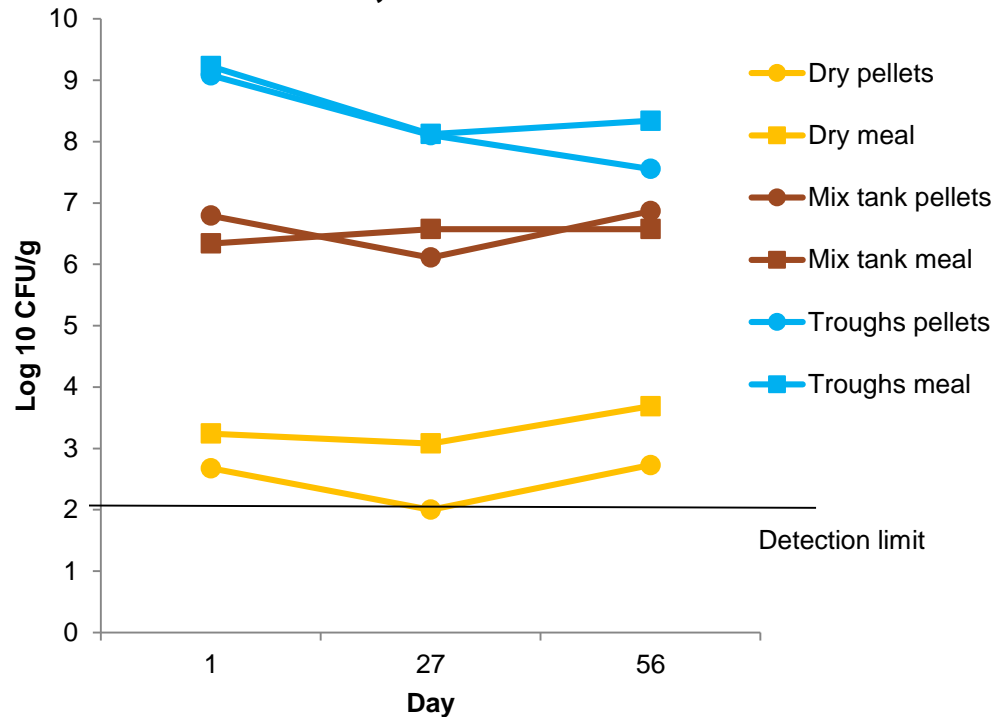


# Microbial Counts

## Batch 1, Lactic acid bacteria



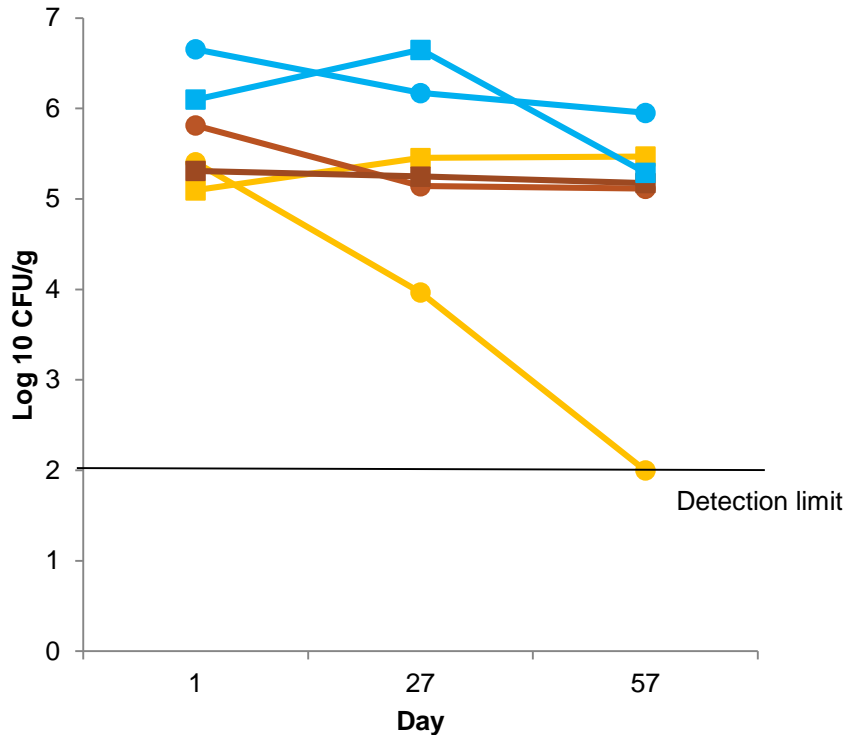
## Batch 2, Lactic acid bacteria



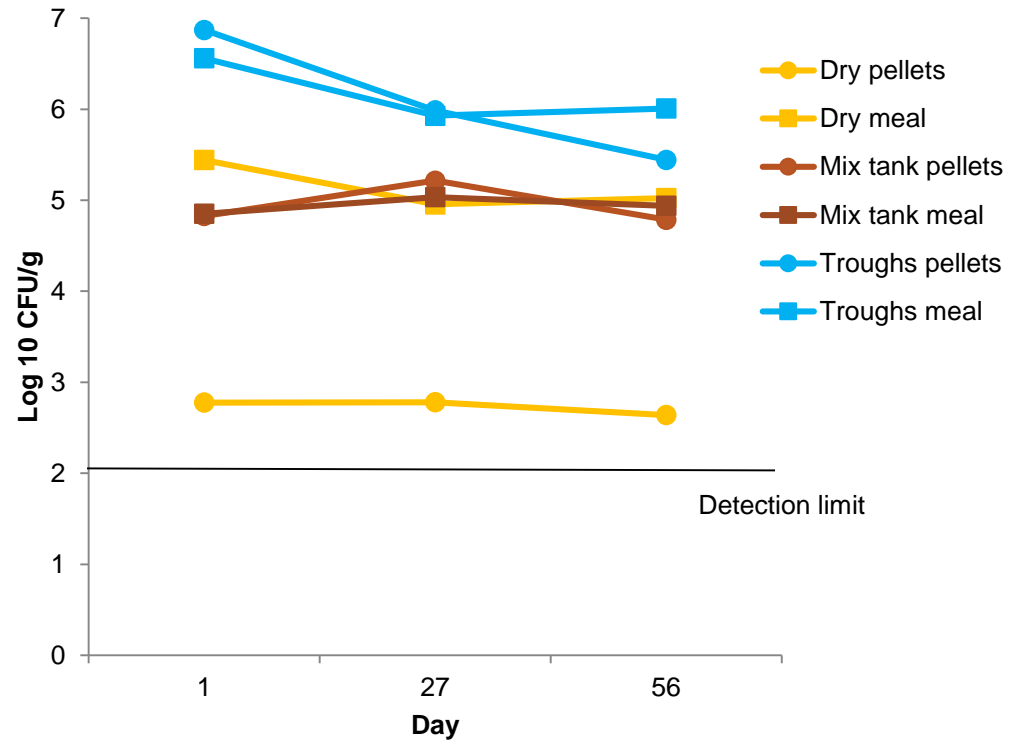
- Dry feed < Mixing tank < Troughs
- Dry feed: Pelleted < Meal

# Microbial Counts

**Batch 1, *Enterobacteriaceae***

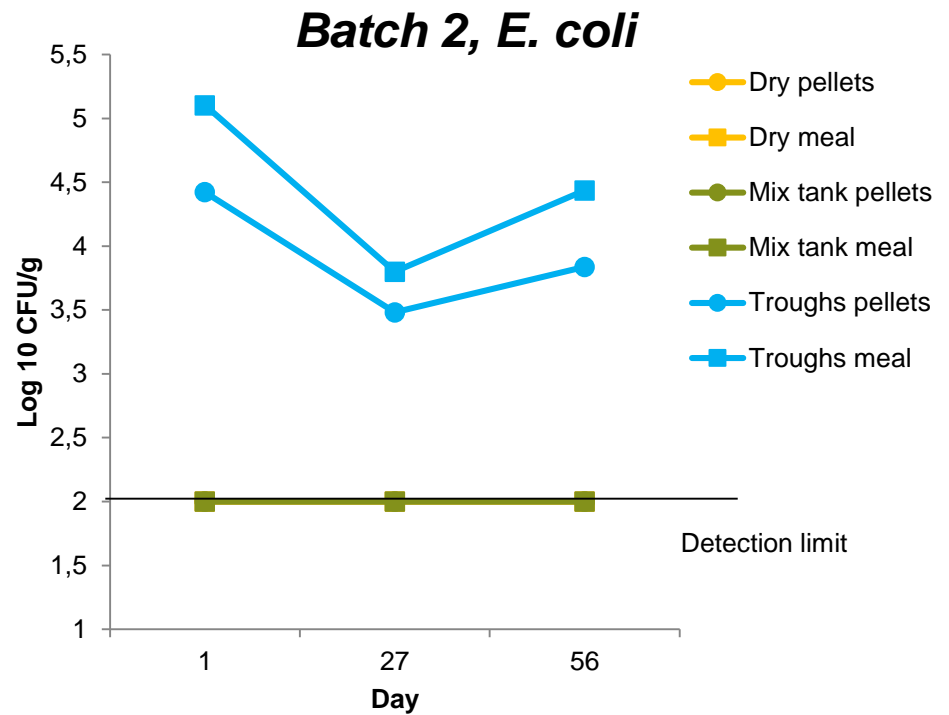
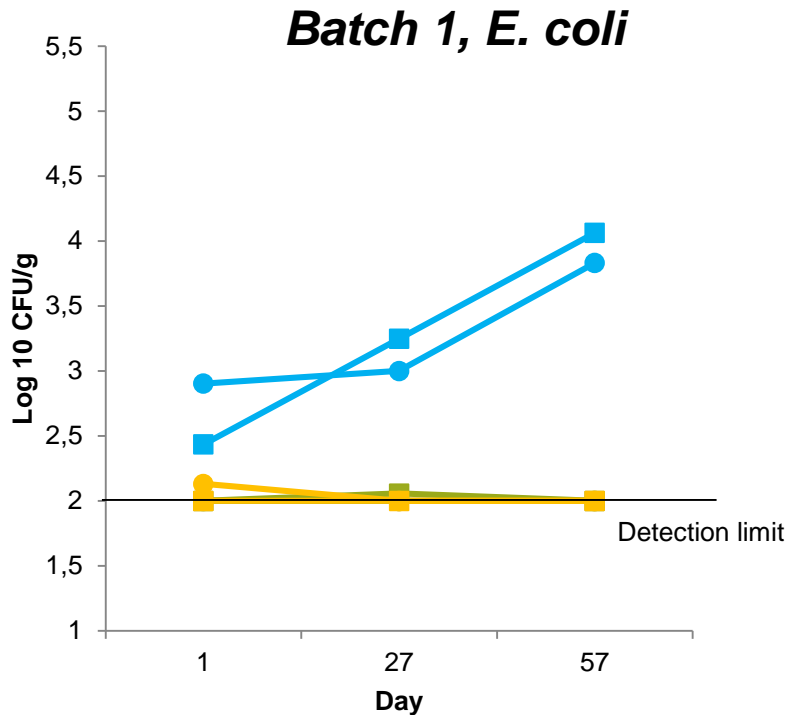


**Batch 2, *Enterobacteriaceae***



- Highest in troughs, intermediate in mixing tanks
- Dry feed: Pelleted < Meal

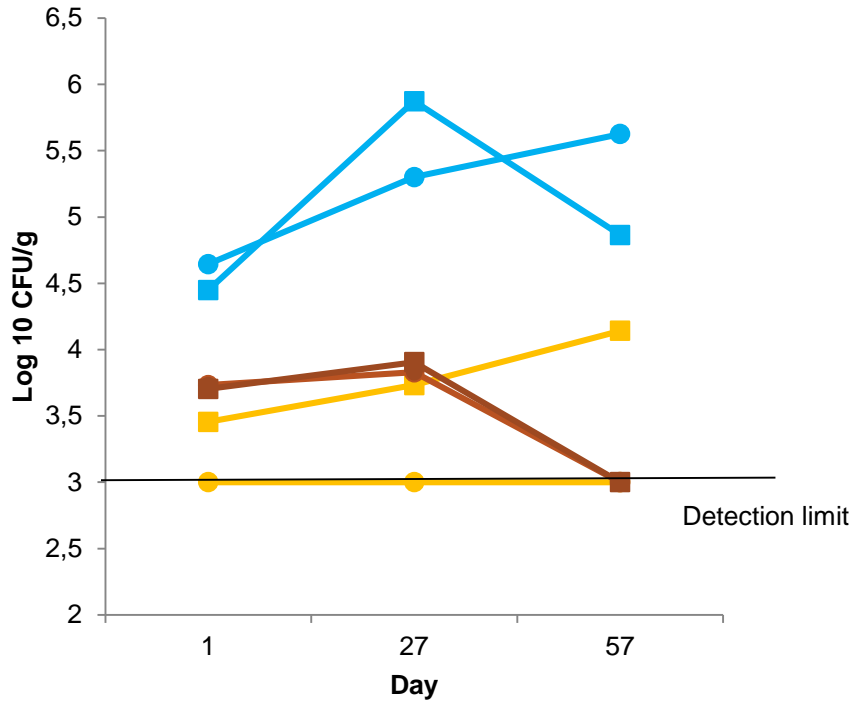
# Microbial Counts



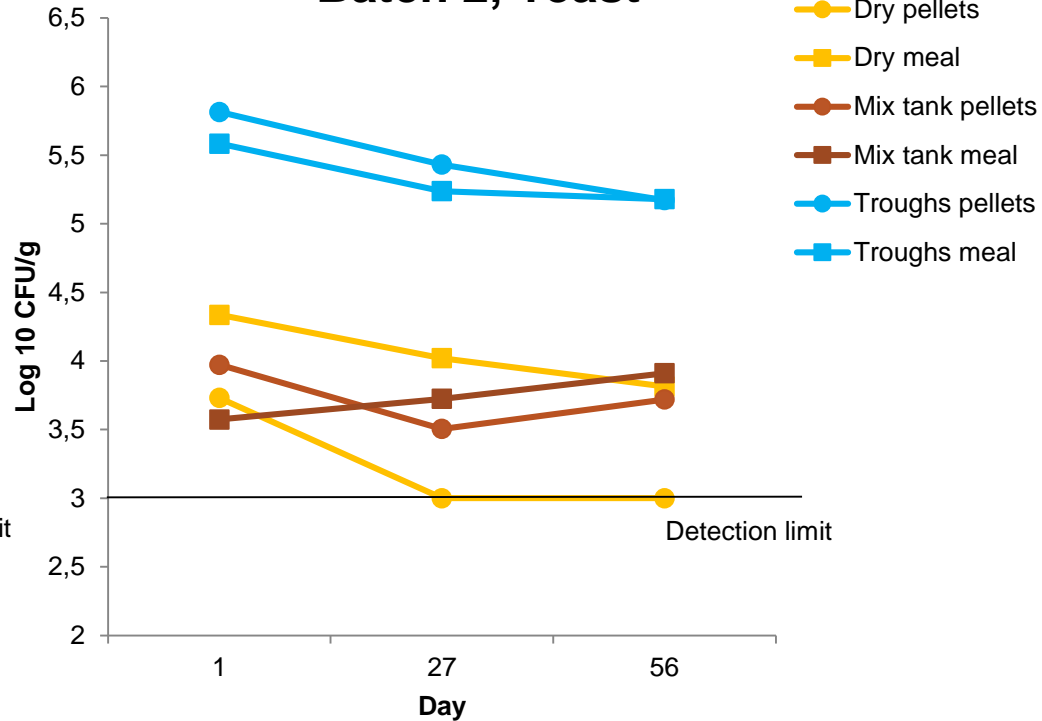
- Troughs – faecal contamination?
- At or below detection limit in all other samples

# Microbial Counts

## Batch 1, Yeast



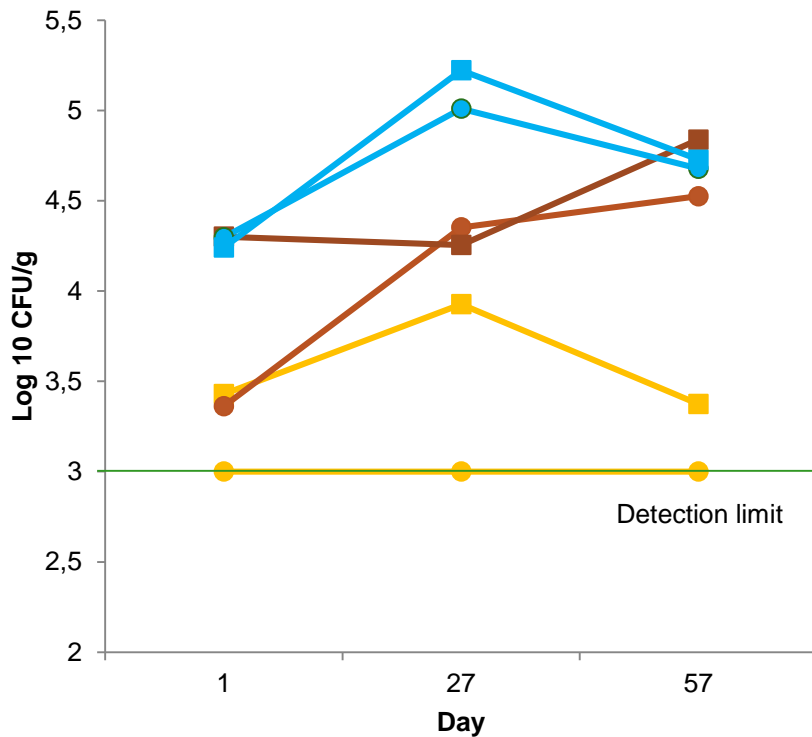
## Batch 2, Yeast



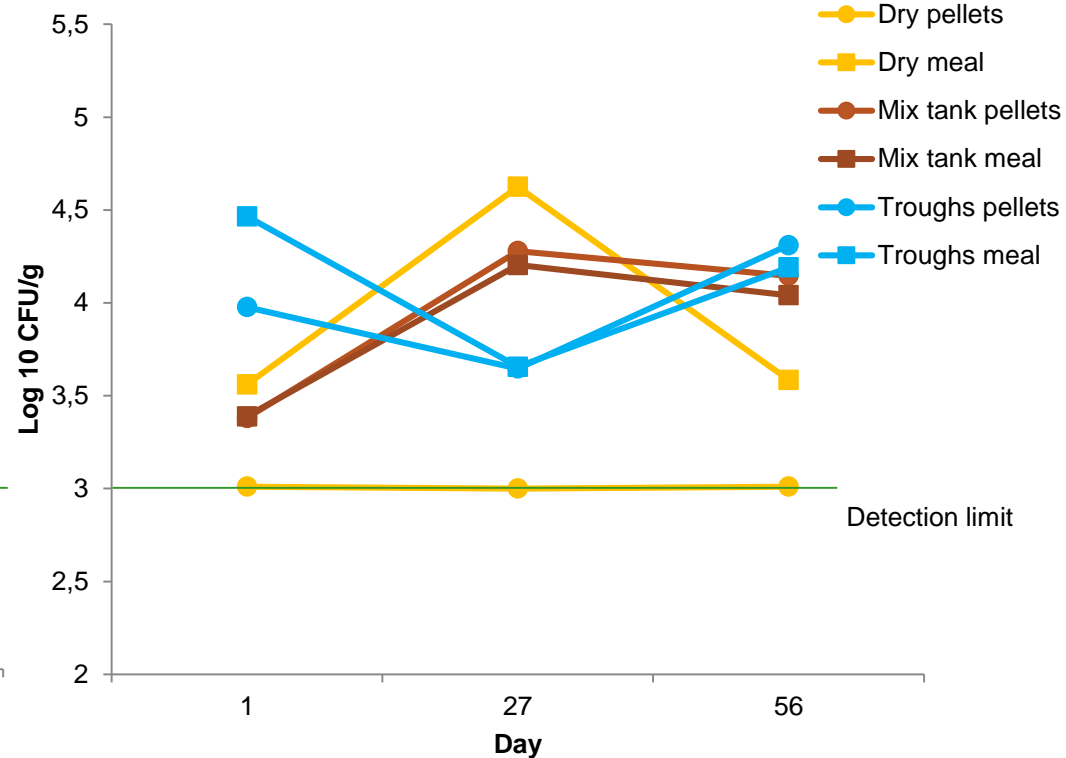
- Highest in troughs
- Temperature good for yeast growth

# Microbial Counts

## Batch 1, Mould



## Batch 2, Mould

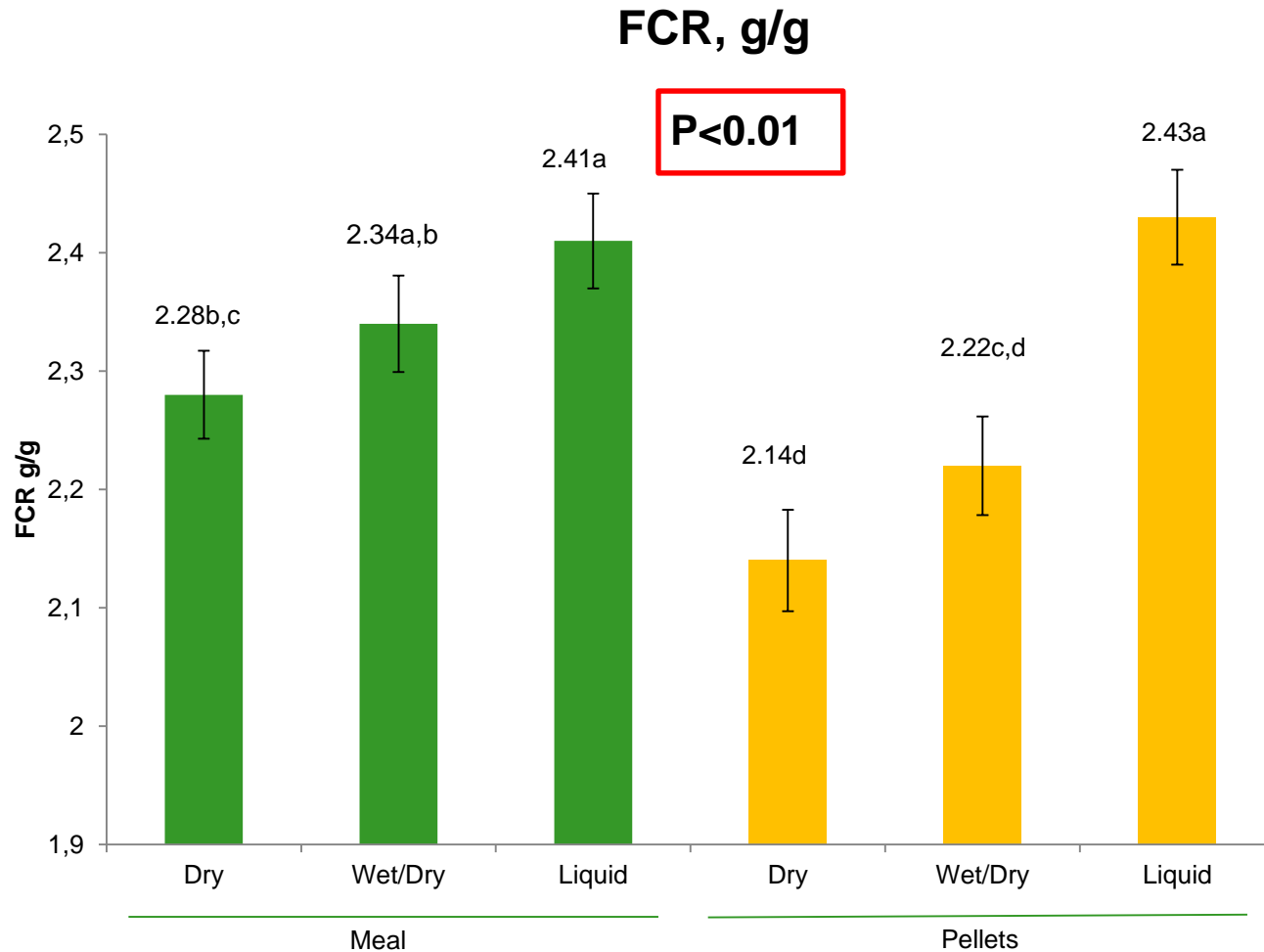


- Variable counts
- Batch variation? Hotspots?
- Pelleting the diet reduced mould (dry)

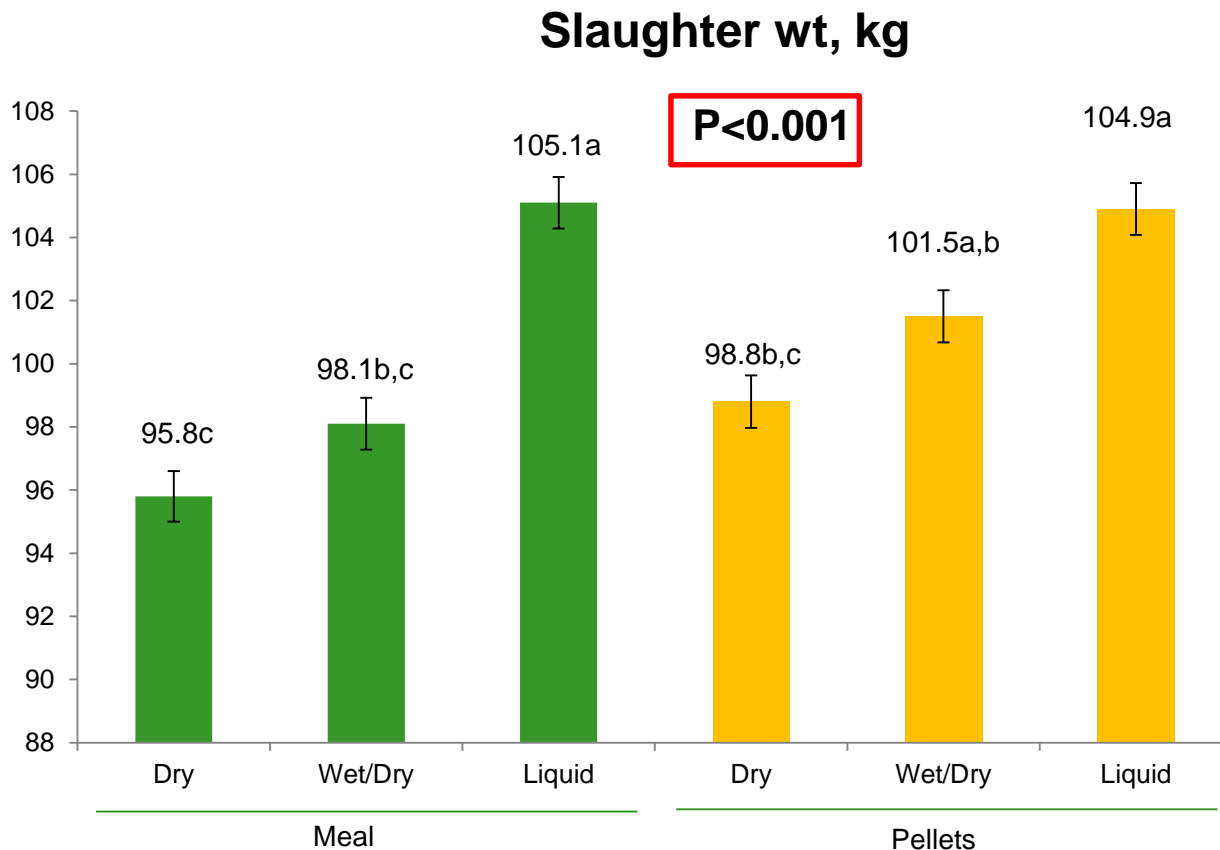


# Results: Statistical Analysis

# Form\*Delivery Interaction



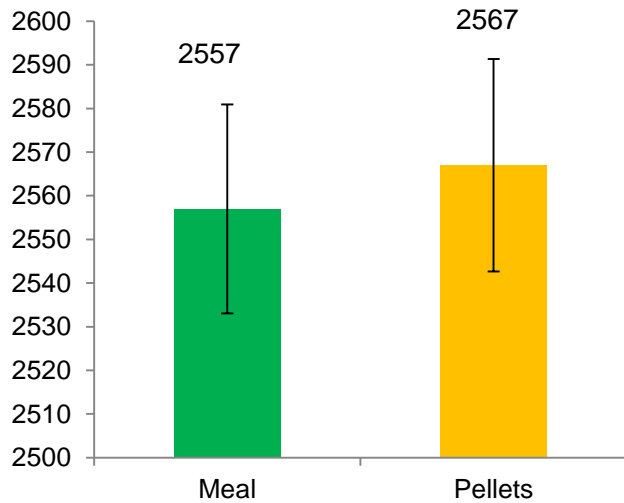
# Form\*Delivery Interaction



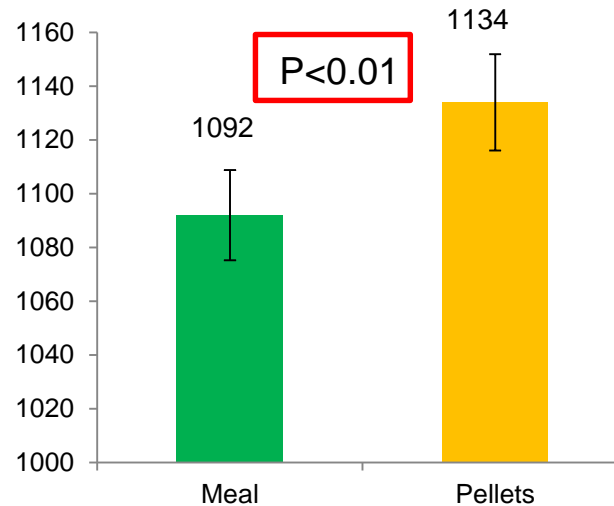


# Main effects, Feed Form

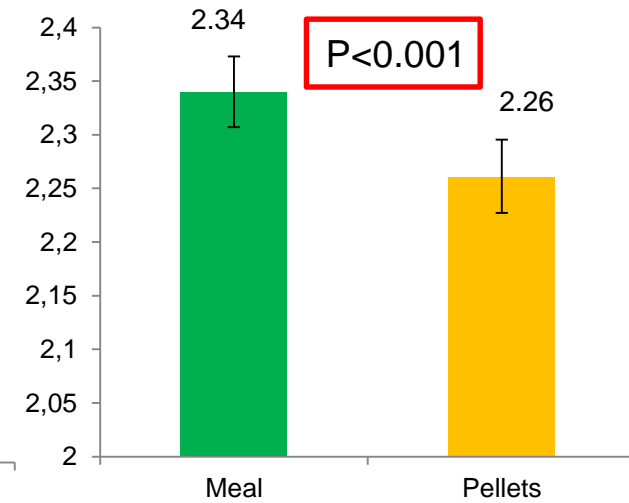
## ADFI (g/day)



## ADG (g/day)

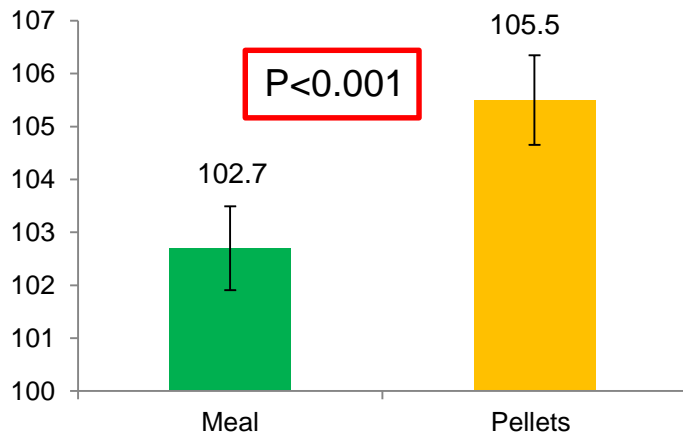


## FCR (g/g)

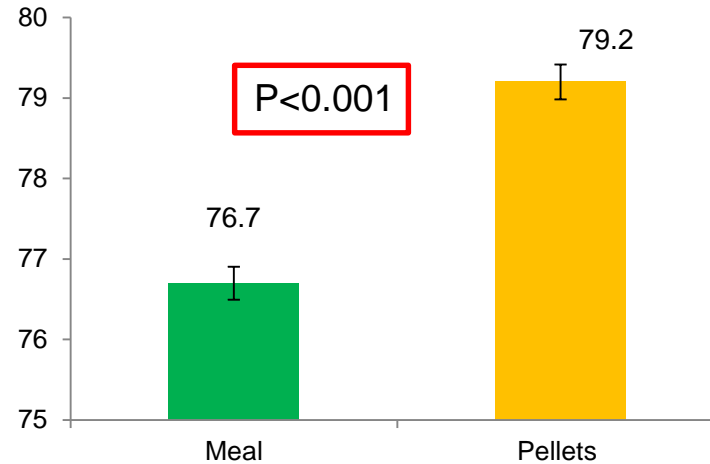


# Main effects, Feed Form

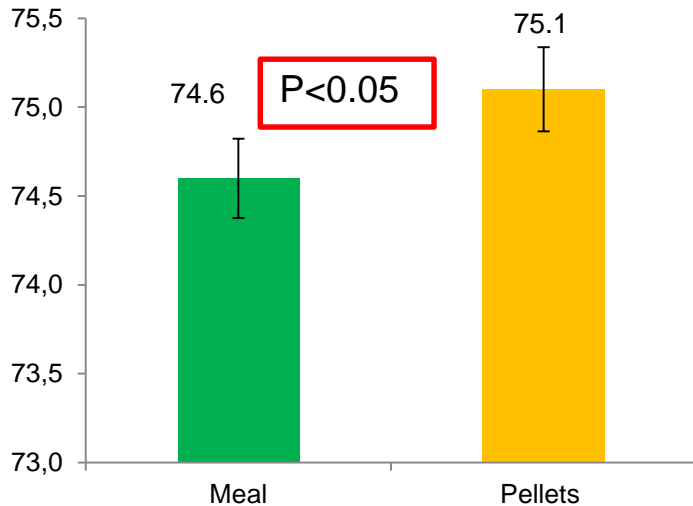
## Live-weight (kg)



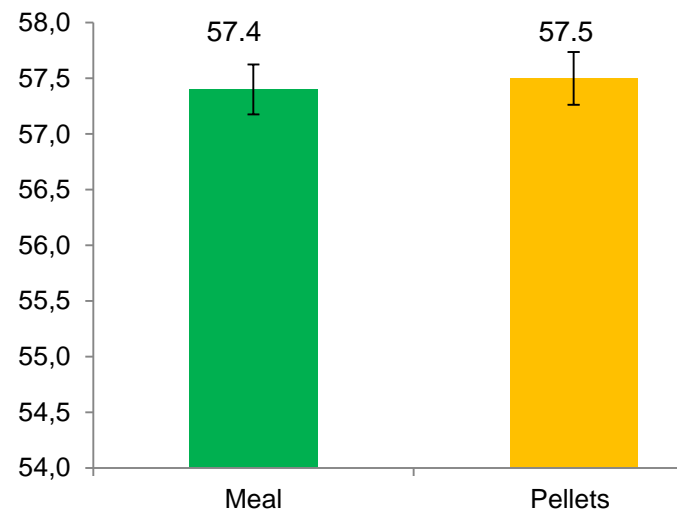
## Carcass weight (kg)



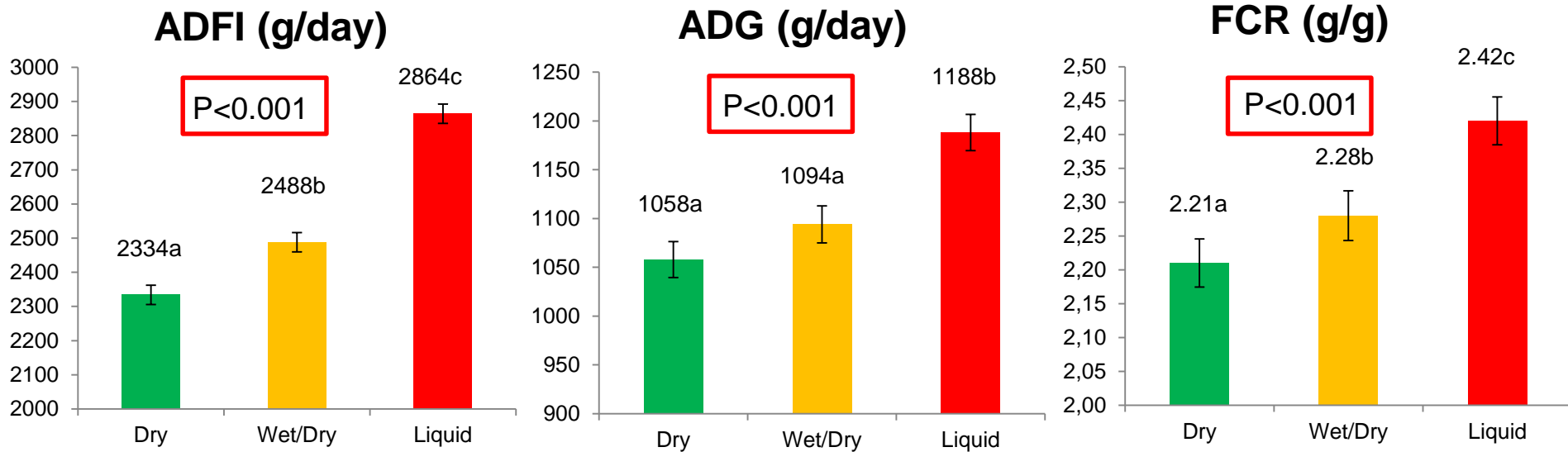
## Kill out (%)



## Lean meat (%)

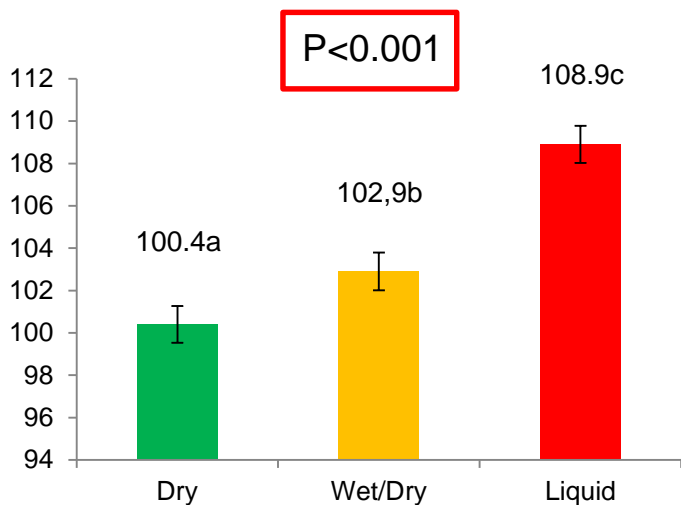


# Main effects, Feed Delivery

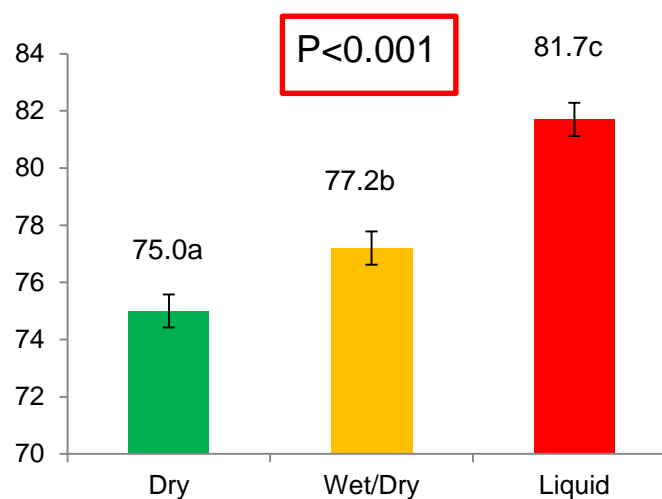


# Main effects, Feed Delivery

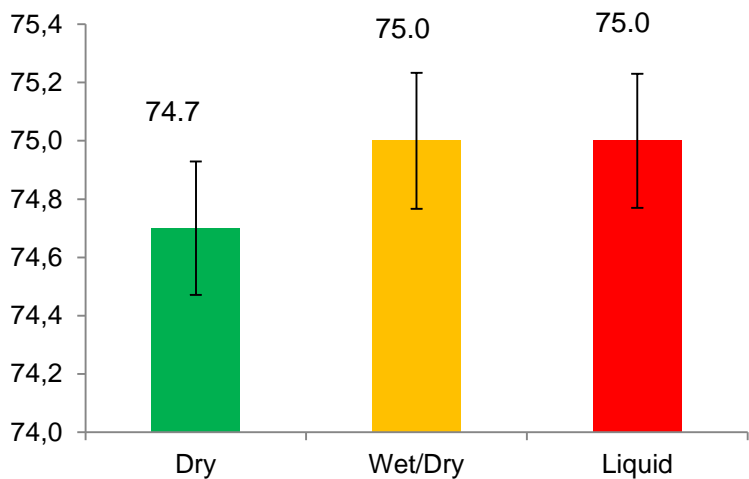
## Live-weight (kg)



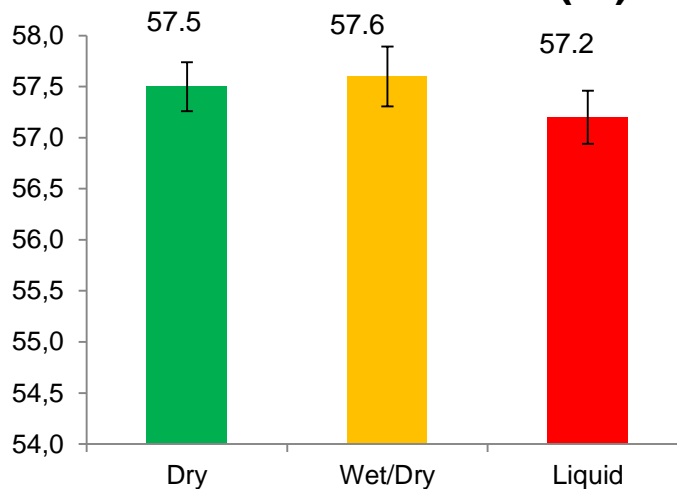
## Carcass weight (kg)



## Kill out (%)



## Lean Meat (%)



# Main findings

- ➔ Pelleting increased growth, improved FCR and increased KO%

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- ➔ Overall, in dry form, pelleted diets had lower *Enterobacteriaceae*, *E. coli*, yeast and mould counts



# Main findings

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- ➔ Liquid feeding increased feed intake and growth to slaughter but worsened FCR
- ➔ Dry feeding resulted in better FCR compared with all other methods of feed delivery, especially liquid feeding
- ➔ Overall, in dry form, pelleted diets had lower *Enterobacteriaceae*, *E. coli*, yeast and mould counts
- ➔ Data pending, ongoing analyses will help to further explain results

# Conclusions

- If maximising growth rate is a priority, liquid feeding is preferable
- If maximising feed efficiency is a priority, dry feeding a pelleted diet is preferable
- Pelleting reduces the pathogen load of dry feed & increases growth rate over meal feeding

# Acknowledgements

- Farm staff and technicians in Pig Development Department, Teagasc

- Project partners:



- Industry partners:



**Big Dutchman**

- Funding body:



# SUPPLEMENTARY SLIDES

# Industry Application

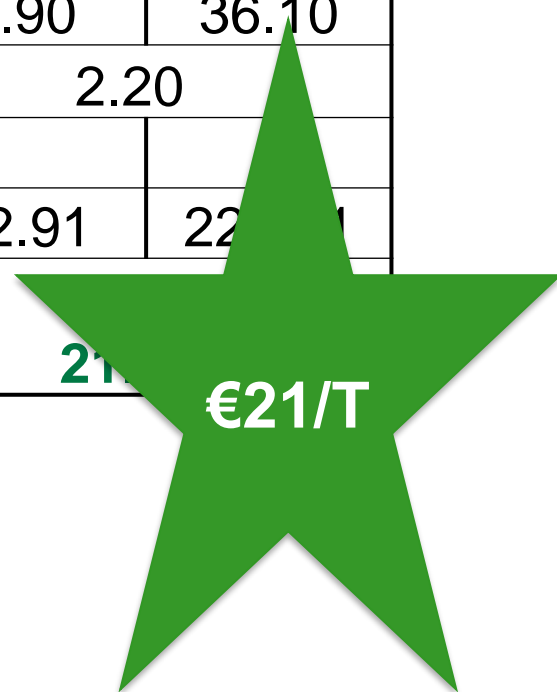


- If Dry or Wet/Dry feeding:
  - ➔ Feeding a pelleted diet is worth €20-21/tonne of feed
- If finishing pigs to a target slaughter weight and space is not an issue:
  - ➔ Dry and Wet/Dry feeding will increase margin over feed by €3.47 and €2.62 /pig, respectively
- If space is an issue and maximising growth is essential:
  - ➔ Liquid feeding will increase margin over feed per pig by €0.30/pig

# Cost Benefit of Pelleting

## 1. To a target slaughter weight of 105kg

	Meal	Pellet
<b>Final weight (kg)</b>	<b>105</b>	<b>105</b>
Margin over feed (€/pig)	33.90	36.10
Benefit of feeding pellets (€/pig)	2.20	
Margin over feed (€/tonne of feed)	202.91	224.91
<b>Benefit of feeding pellets (€/tonne of feed)</b>	<b>21.00</b>	



# Cost Benefit –

## 2. Finishing over a fixed number of days

	Meal	Pellet
<b>Final weight (kg)</b>	<b>102.7</b>	<b>105.5</b>
Margin over feed for period (€/pig)	32.91	36.33
Benefit of feeding pellets (€/pig)	3.42	
Margin over feed (€/tonne of feed)	203.53	211.6
<b>Benefit of feeding pellets (€/tonne of feed)</b>		



**€20/T**

# Cost Benefit –

## 1.To a target slaughter weight of 105kg

	Dry	Wet/Dry	Liquid
<b>Final weight (kg)</b>	<b>105</b>	<b>105</b>	<b>105</b>
<b>Margin over feed for period (€/pig)</b>	<b>36.44</b>	<b>35.59</b>	<b>32.98</b>
Benefit of dry over liquid feeding (€/pig)	3.47		
Benefit of wet/dry over liquid feeding (€/pig)		2.62	



# Cost Benefit –

## 2. Finishing over a fixed number of days

	Dry	Wet/Dry	Liquid
<b>Final weight (kg)</b>	<b>100.4</b>	<b>102.9</b>	<b>108.9</b>
<b>Margin over feed for period (€/pig)</b>	<b>34.30</b>	<b>34.64</b>	<b>34.60</b>
Benefit of dry over liquid feeding (€/pig)	-0.30		
Benefit of wet/dry over liquid feeding (€/pig)		0.04	

# Results: Interaction

## FORM\*DELIVERY

	Dry meal	W/D meal	Liq meal	Dry pellets	W/D pellets	Liq pellets	SEM	P-value
<b>ADFI, g/day</b>	2343	2472	2855	2325	2504	2873	38.7	0.7845
<b>ADG, g/day</b>	1029 <sup>b</sup>	1058 <sup>b</sup>	1188 <sup>a</sup>	1086 <sup>b</sup>	1130 <sup>a</sup>	1187 <sup>a</sup>	23.1	0.084
<b>FCR, g/g</b>	2.28 <sup>b,c</sup>	2.34 <sup>a,b</sup>	2.41 <sup>a</sup>	2.14 <sup>d</sup>	2.22 <sup>c,d</sup>	2.43 <sup>a</sup>	0.043	0.0108
<b>Initial wt, kg</b>	33.5	33.7	33.6	33.8	33.6	33.7	0.83	1
<b>Slaughter wt, kg</b>	95.8 <sup>c</sup>	98.1 <sup>b,c</sup>	105.1 <sup>a</sup>	98.8 <sup>b,c</sup>	101.5 <sup>a,b</sup>	104.9 <sup>a</sup>	0.83	<.0001

# Results: Interaction

## FORM\*DELIVERY

	Dry Meal	W/D Meal	Liq meal	Dry pellets	W/D pellets	Liq pellets	SEM	P-value
<b>Liveweight,kg</b>	98.1	101.0	108.9	102.8	104.8	108.8	1.08	0.0074
<b>Carcass wt, kg</b>	73.1	75.7	81.3	76.8	78.8	82.1	0.74	0.0525
<b>Kill out, %</b>	74.6	74.9	74.5	74.8	75.1	75.5	0.29	0.1915
<b>Muscle depth, mm</b>	51.1	51.2	51.0	51.1	52.0	52.2	0.62	0.3942
<b>Fat depth, mm</b>	12.1	12.4	12.3	12.1	12.0	12.9	0.51	0.3923
<b>Lean meat, %</b>	57.5	57.3	57.4	57.6	57.8	57.0	0.42	0.4642

# Pelleting method

- Step 1, Conditioning: Feed subject to steam and pressure prior to pelleting, important to produce good quality pellets with low levels of fines (*Lawlor et al., 2000*)
- Step 2: Feed is forced through the die of the pelleting machine to give a frictional heating effect (*Lawlor et al., 2000*)
- 3mm pellets manufactured at Moorepark feed mill at 55-60° C

# Feeder Space

- 'We concluded that 12 pigs can be fed from a single-space feeder without affecting productivity' (*Gonyou and Lou, 2000*)
- Advised feed space per pig:
  - *Ad-libitum* feeding: 7.5cm per pig
  - Restricted feeding: 30cm per pig

My space allowance:

- Single-space feeders: 30.48cm @ 6 pigs/pen = 5.08cm/pig
- Double-space feeders: 60.96cm @ 6 pigs/pen = 10.16cm/pig

# Feeder Space

- 'The general rule of thumb is that **2 inches** per pig space are needed for conventional dry and tube feeders, with 1 inch per pig space needed for wet-dry feeders.' (De Rouchey and Richert, 2010)
- Single space wet/dry feeder: 12 inches /6 pigs=2 inches per pig
- Double space dry feeder: 24 inches /6 pigs= 4 inches per pig

# Cost Benefit of Pelleting

## 1.To a target slaughter weight of 105kg

	Meal	Pellet
FCR	2.34	2.26
Initial wt (kg)	33.6	33.7
Kill Out (%)	74.6	75.1
<b>Final weight (kg)</b>	<b>105</b>	<b>105</b>
<b>Feed price (€/tonne)</b>	<b>262</b>	<b>262</b>
Total Feed/ pig (Kg)	167.08	161.14
Total feed cost (€/pig)	43.77	42.22
<b>Price per kg DW (€/kg)</b>	<b>1.40</b>	<b>1.40</b>
Carcass weight increase (kg)	55.48	55.94
Value of increased Carcass weight (€)	77.67	78.31
<b>Margin over feed (€/pig)</b>	<b>33.90</b>	<b>36.10</b>

**Table 1. Calculated chemical composition of the basal diet**

Nutrient	Content
DM, g/kg	875.138
Protein, g/kg	170
Ash, g/kg	43.332
Fat, g/kg	25.656
Fibre, g/kg	36.878
Starch + Sugar, g/kg	480.755
Sugar, g/kg	34.277
Starchew g/kg	446.478
NDF, g/kg	132.313
ADF, g/kg	42.49
DE Pig, MJ/kg	13.814
NE IFIP, MJ/kg	9.8
Lysine, g/kg	11
SID LYSpig, g/kg	9.97
SID M+C as % LYS	60
SID THR as % LYS	67.393
SID TRP as % LYS	20.013
SID LYS/MJDE	0.722
Ca, g/kg	6.585
Phosphorus, g/kg	4.065
Digestible P, g/kg	2.554
Na, g/kg	1.321



**Table 2. Ingredients of the diet**

<b>Ingredient, kg/tonne</b>	<b>Basal diet</b>
<b>Barley</b>	382.67
<b>Wheat</b>	400
<b>Soya Hi-Pro</b>	183.01
<b>Limestone flour</b>	11
<b>Lysine HCl (78.8)</b>	3.75
<b>Mono DiCal Phos</b>	1.0
<b>Salt feed grade</b>	3.0
<b>L-Threonine (98)</b>	1.7
<b>Fat, soya oil</b>	9.69
<b>Vit-Min Mpk Finisher</b>	1.0
<b>DL-Methionine</b>	0.93
<b>Celite</b>	2.0
<b>L-Tryptophan</b>	0.15
<b>Natuphos</b>	0.1